

제 28회  
한국반도체학술대회

The 28th Korean Conference on Semiconductors  
“*Semiconductor Technology for Untact Era*”

2021년 1월 25일(월) - 29일(금)

*Ab initio* Approach on the Anisotropic Growth of GaAs:  
from DFT to Growth Kinetics

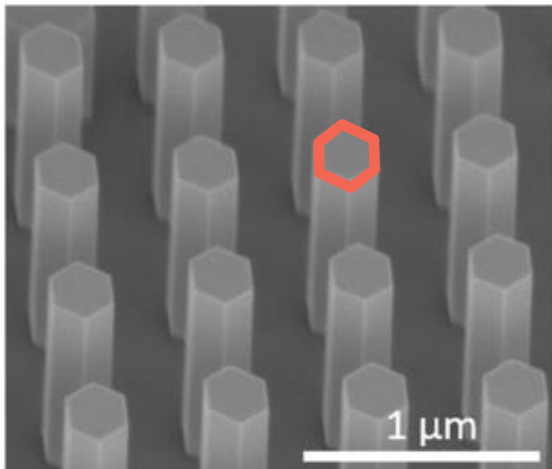
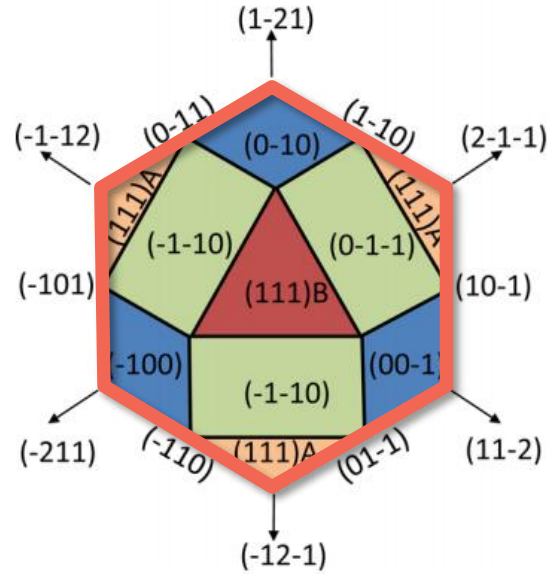
In Won Yeu<sup>1</sup>, Gyuseung Han<sup>1,2</sup>, Cheol Seong Hwang<sup>2</sup>, and Jung-Hae Choi<sup>1\*</sup>

<sup>1</sup>Electronic Materials Research Center, Korea Institute of Science and Technology,

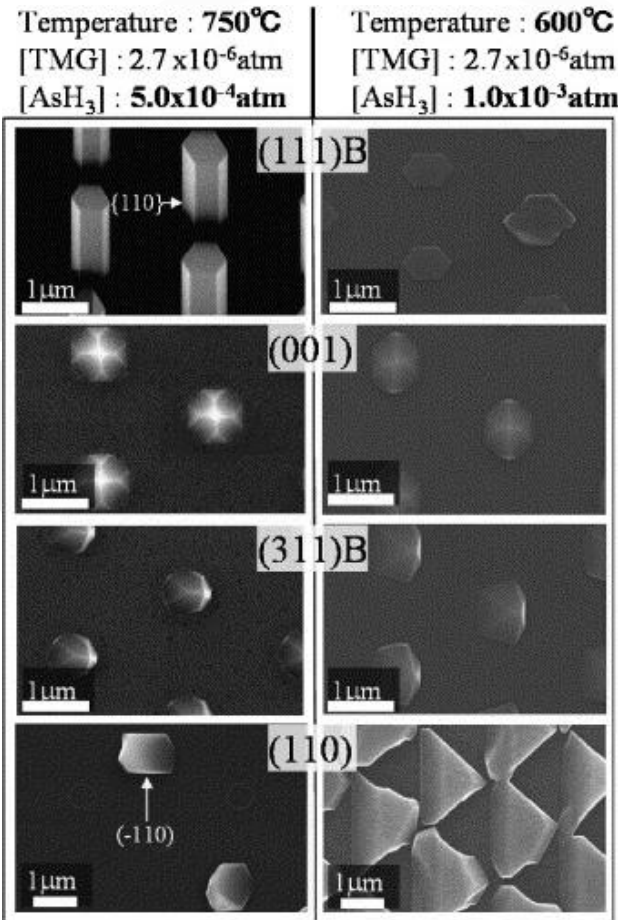
<sup>2</sup>Department of Materials Science and Engineering, and Inter-University Semiconductor ResearchCenter, Seoul National University.

## Anisotropy of Catalyst-free VS Growth

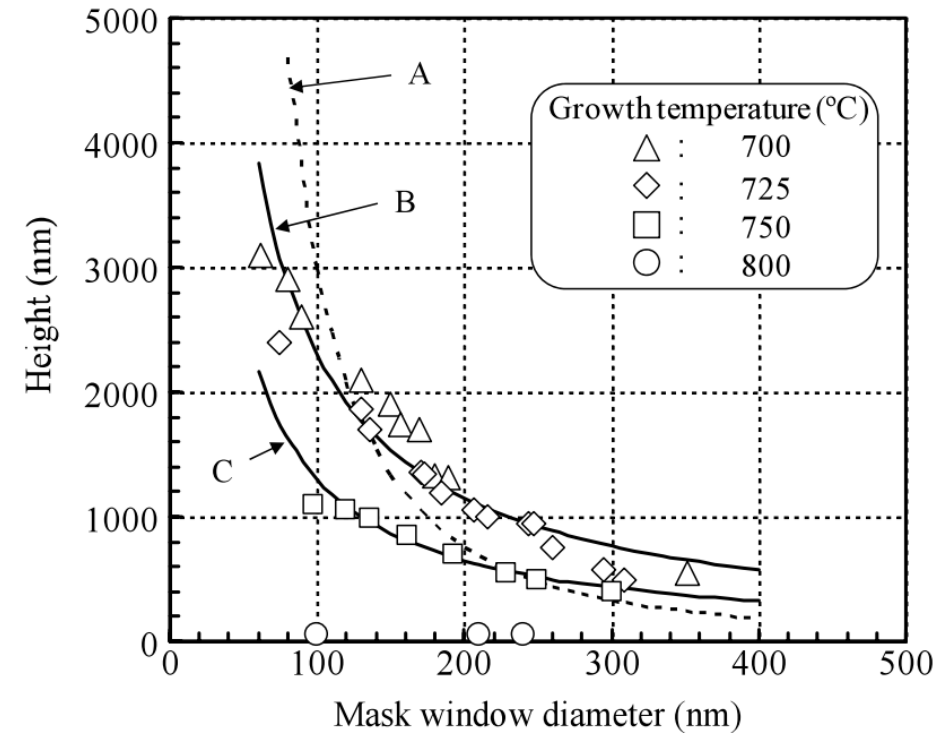
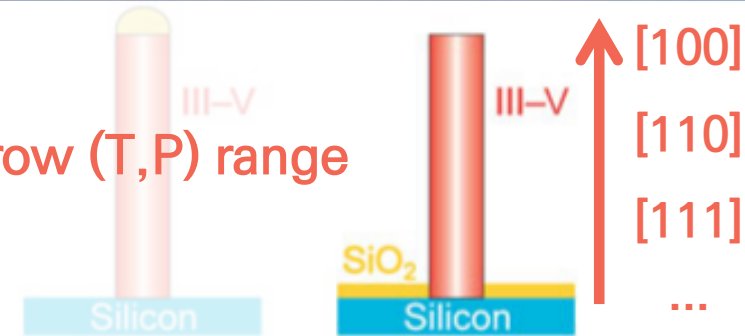
Among various **crystallographic directions**, GaAs NW prefers to grow along  $\langle 111 \rangle B$  at narrow (T,P) range



ACS Nano 10, 2424 (2016)



J. Cryst. Growth 298, 616 (2007)

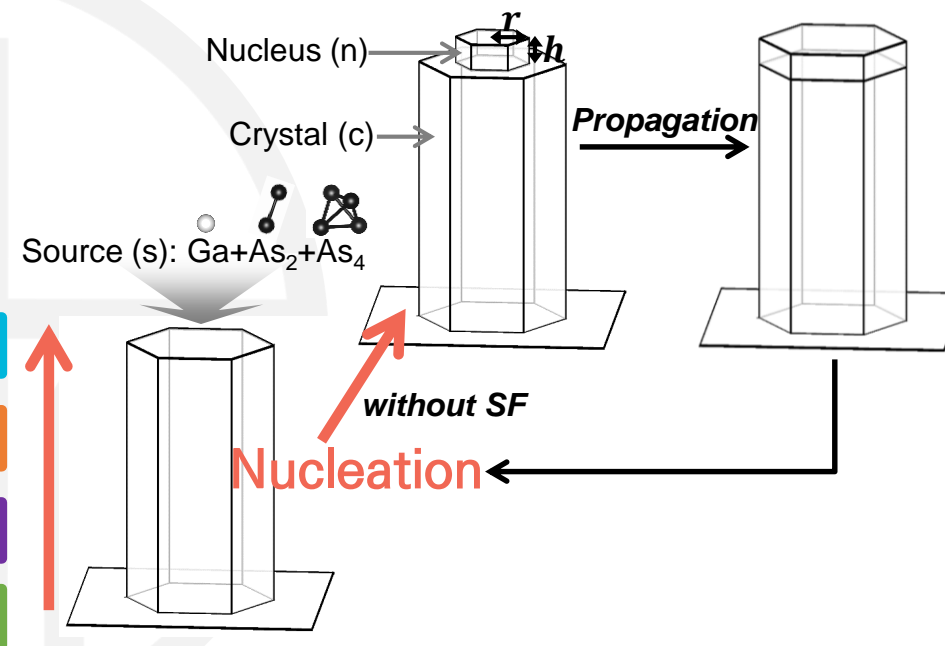
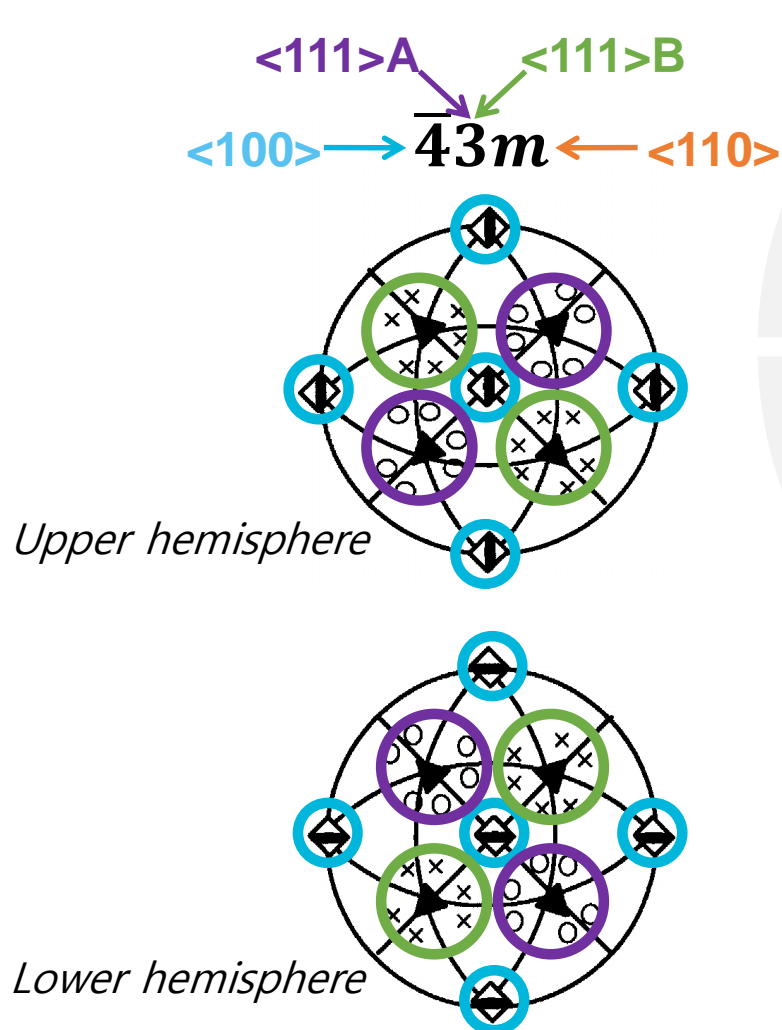


Nanotechnology 19, 265604 (2008)  
J. Mater. Res. 26, 2127 (2011)



## Anisotropy of Nucleation Rate on Surface

Among various **crystallographic directions**, the **distinctive surface structure** makes difference in interactions with vapor sources. In the lattice of **zinc-blende** (ZB,  $F\bar{4}3m$ ),  $\langle 111 \rangle_A$  and  $\langle 111 \rangle_B$  are **inequivalent** and **opposite** directions of  $\langle 111 \rangle$



$\langle 100 \rangle$   
or  
 $\langle 110 \rangle$   
or  
 $\langle 111 \rangle_A$   
or  
 $\langle 111 \rangle_B$

Surface Orientation Dependent Nucleation Rate:

$$\dot{N}_{n|Surf}(T, P) = \overset{\textcircled{1}}{\dot{C}(Surf, T, P)} \cdot \exp\left(-\frac{\overset{\textcircled{2}}{\Delta G_{sn}^*(Surf, T, P)}}{kT}\right)$$

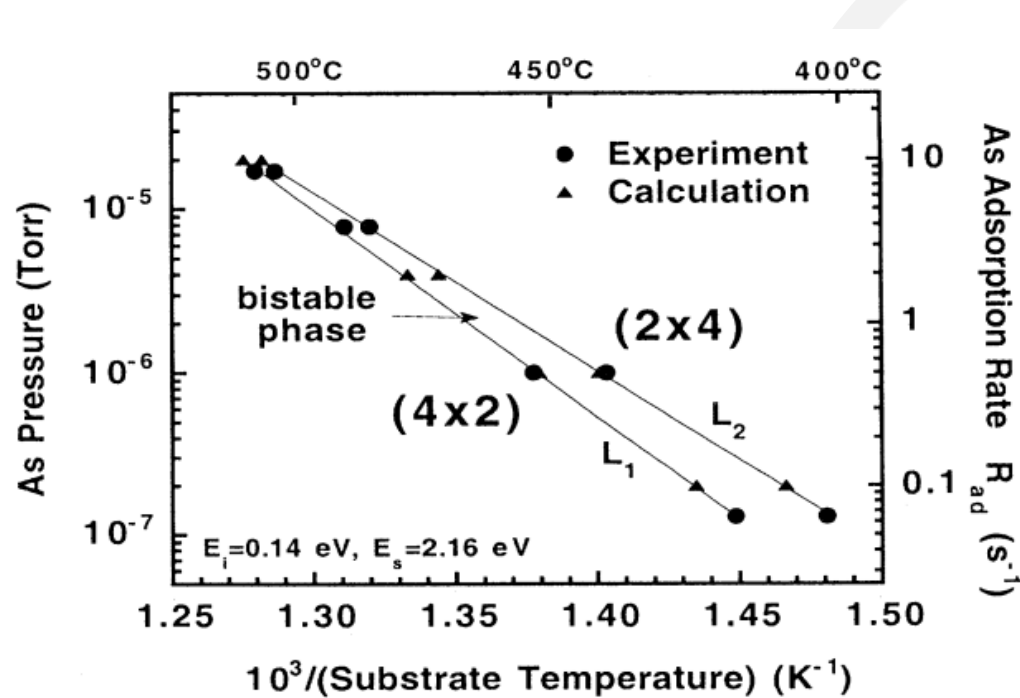
“Rate of source supply”

“Nucleation barrier”

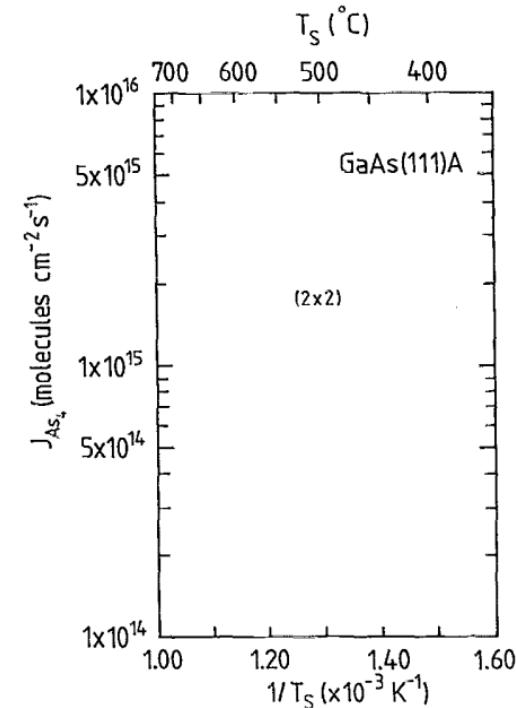
## Anisotropy of Surface Structure and its Variations

Each surface shows **distinctive bonding geometry** and **stoichiometry**, depending on **T-P conditions**

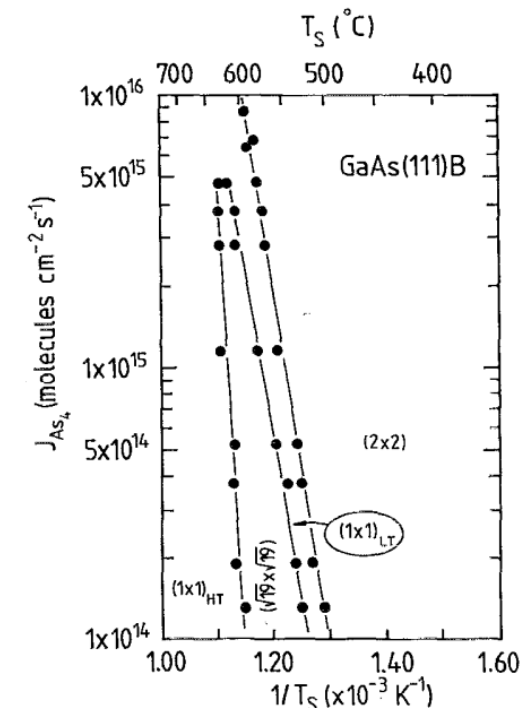
Observed by *In situ* RHEED



Phys. Rev. B 51, 9836 (1995)

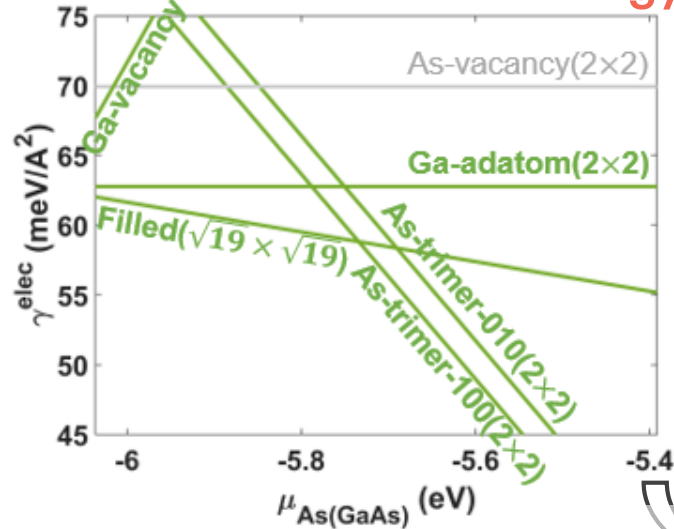


Appl. Phys. Lett. 62, 1370 (1993)

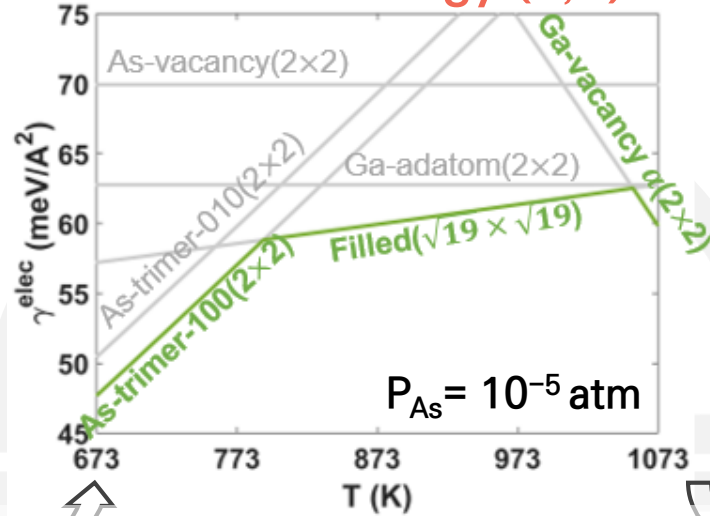


## Anisotropy of Surface Structure and its Variations: *Ab initio* Thermodynamics

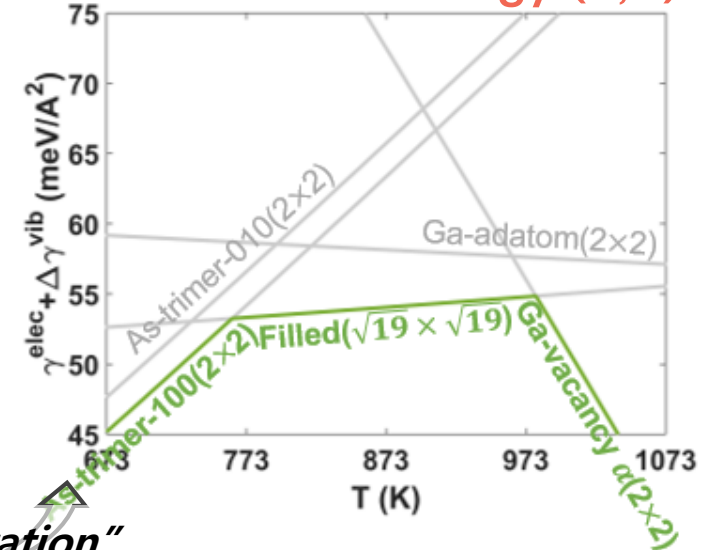
### Conventional Surface Energy ( $\mu$ )



### Surface Energy (T,P)



### Total Surface Energy (T,P)



"Equilibrium"

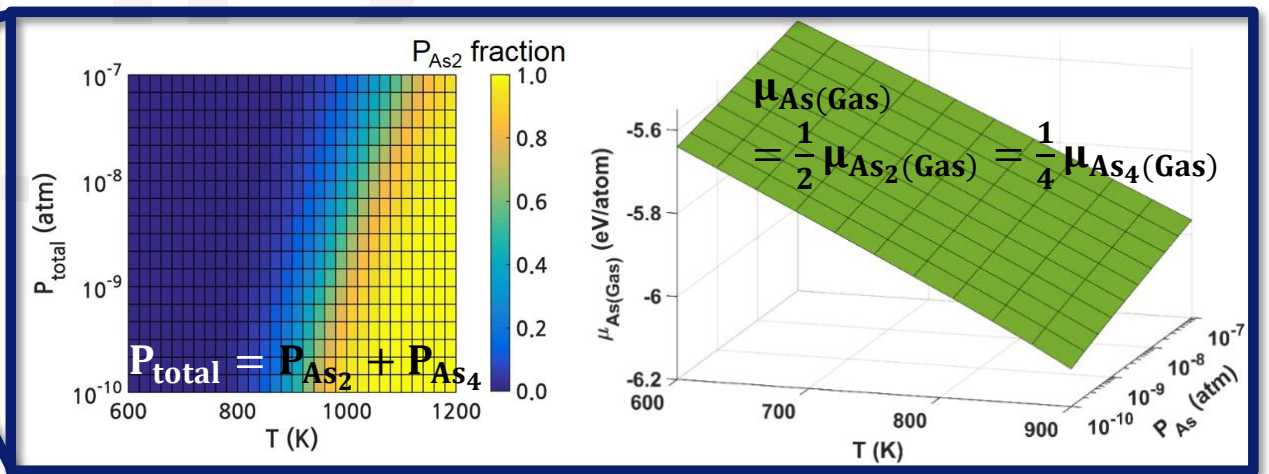
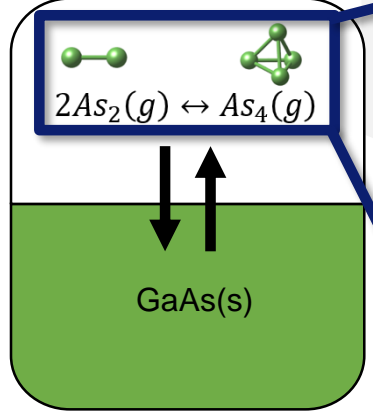
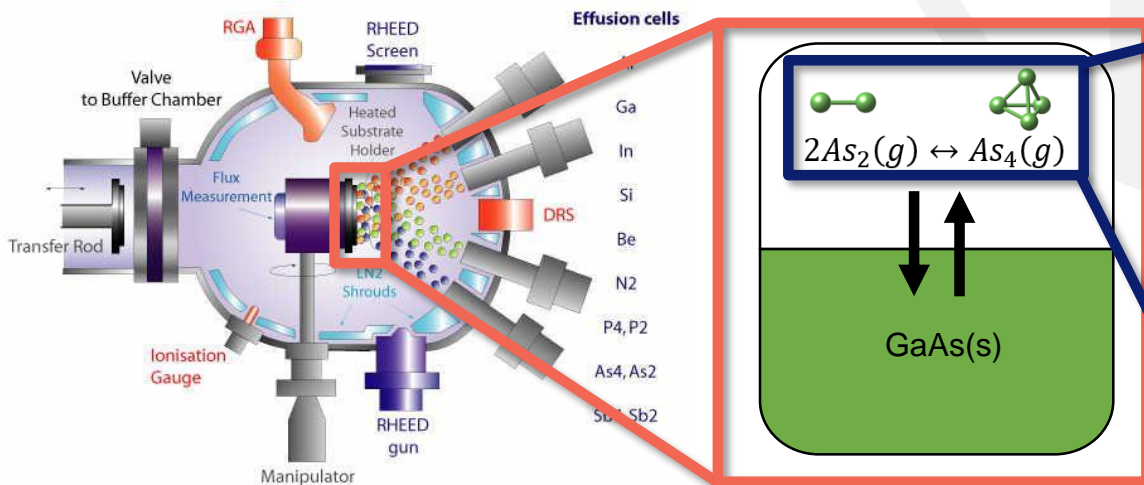
$$\mu_{As}(Gas) = \mu_{As}(GaAs)$$

Yeu et al., *Sci. Rep.* 7, 10691 (2017)

"Surface vibration"

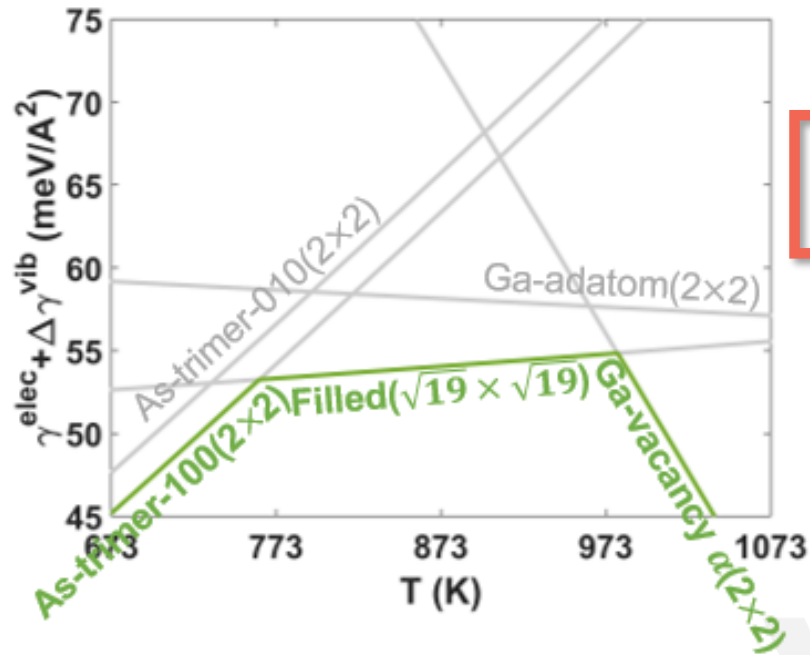
$$\gamma = \gamma^{elec} + \Delta\gamma^{vib}$$

Yeu et al., *Sci. Rep.* 9, 1127 (2019)

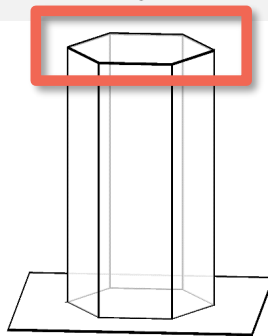
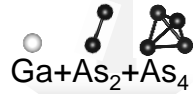




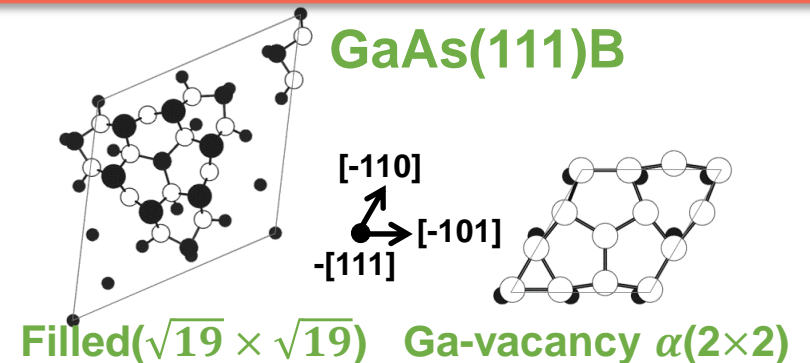
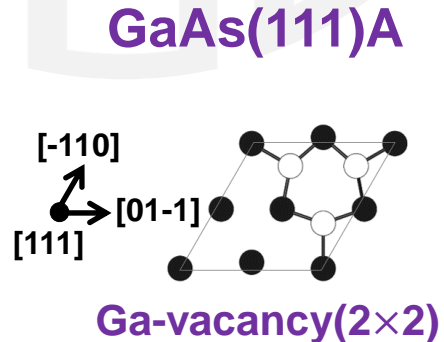
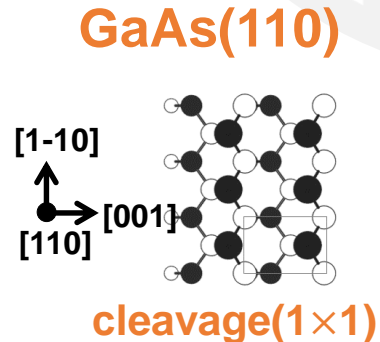
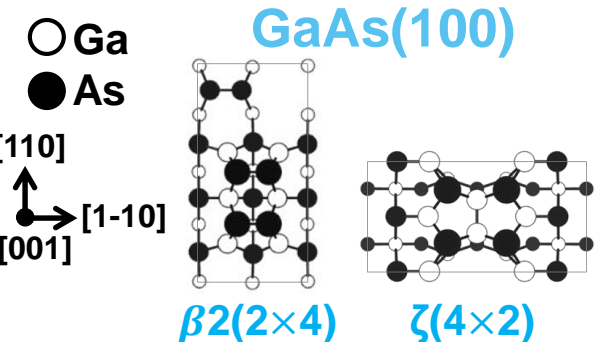
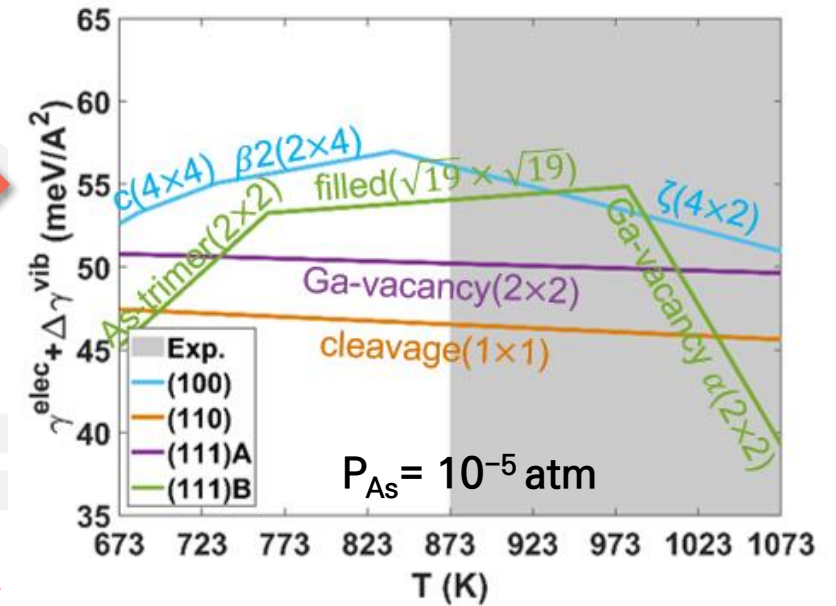
## Anisotropy of Surface Structure and Adsorption onto the Surface



Most stable reconstructions for each surface

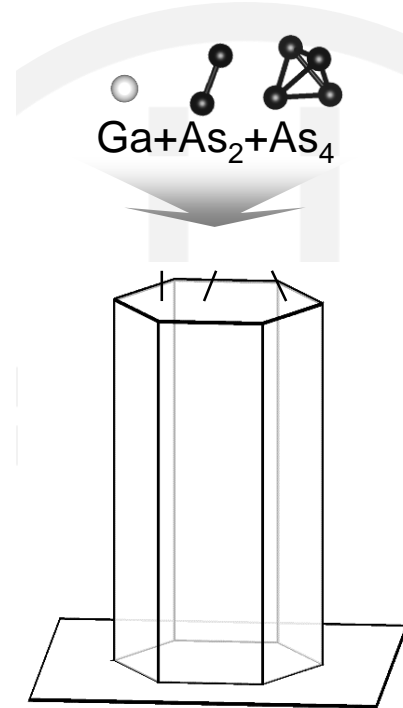
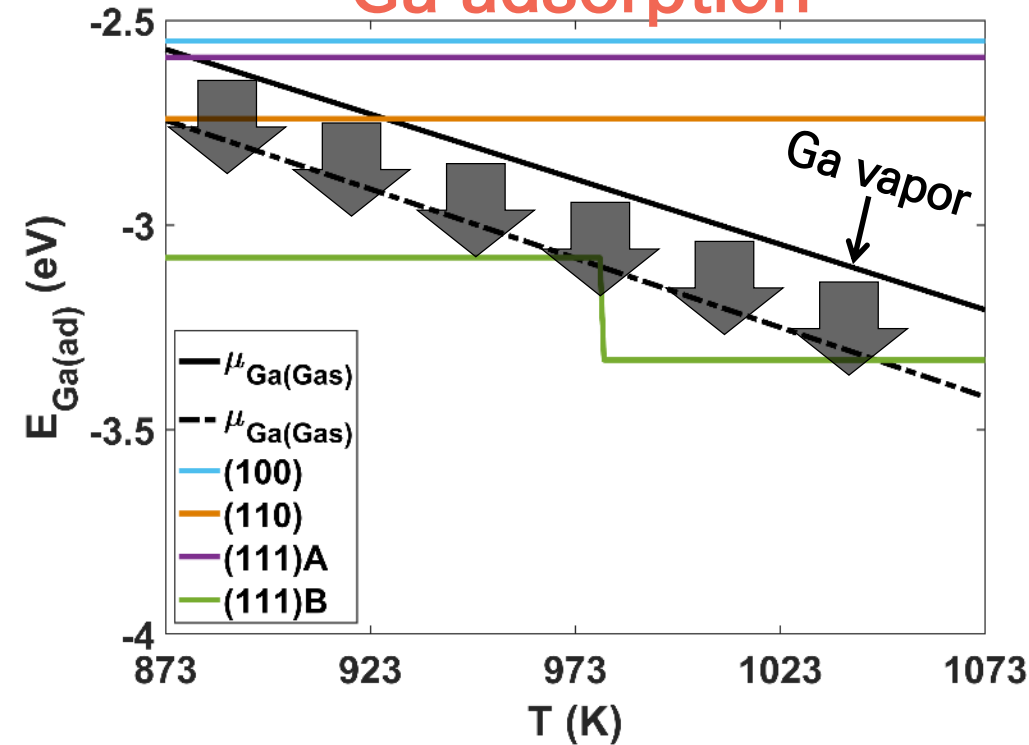


[100]  
[110]  
[111]A  
[111]B

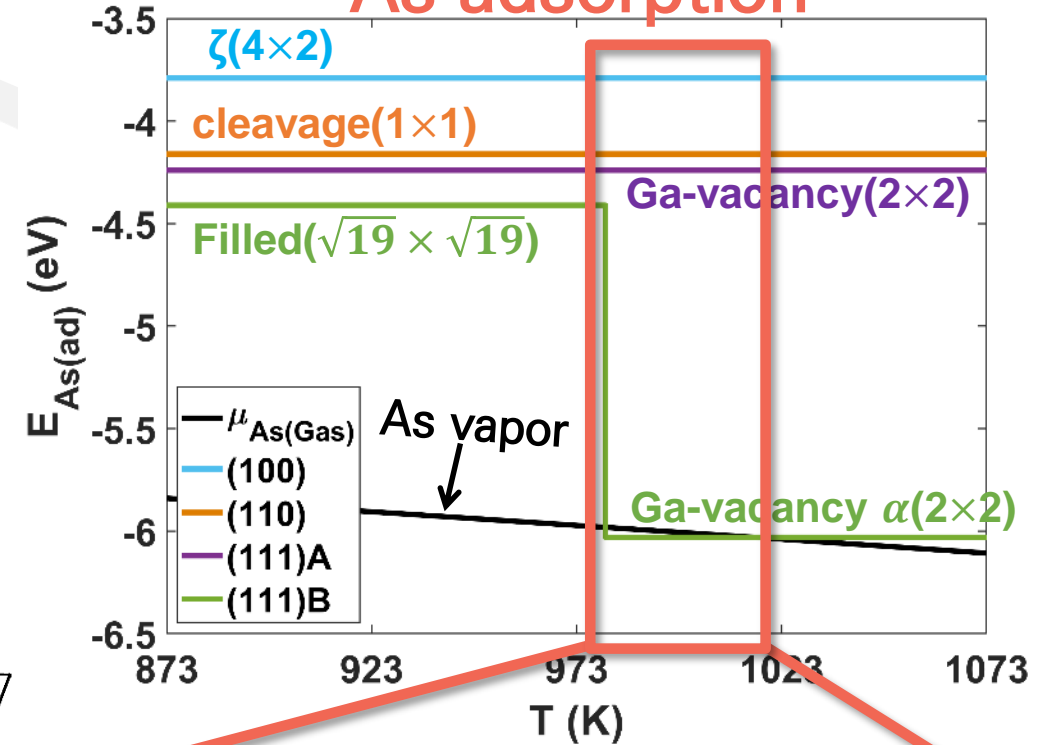


## ⊕ Anisotropy of Surface Structure and Adsorption Energy

### Ga adsorption



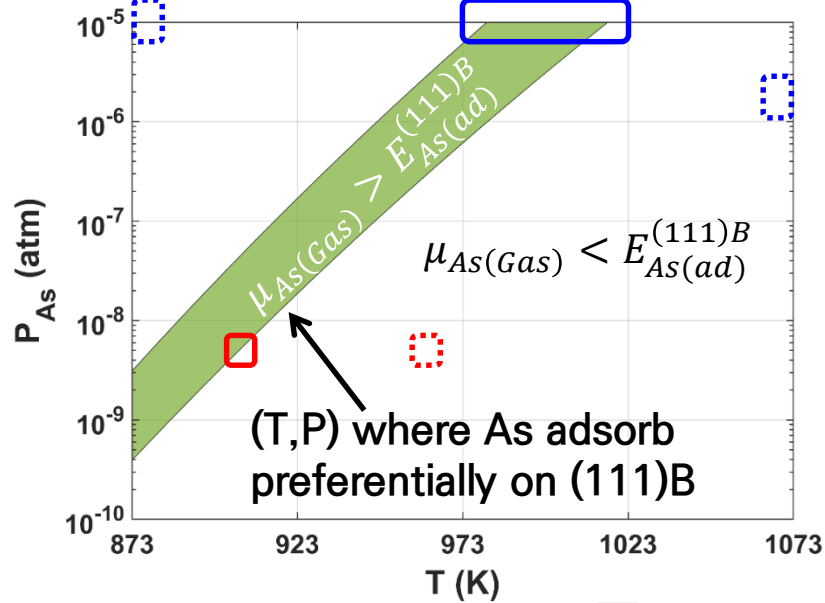
### As adsorption



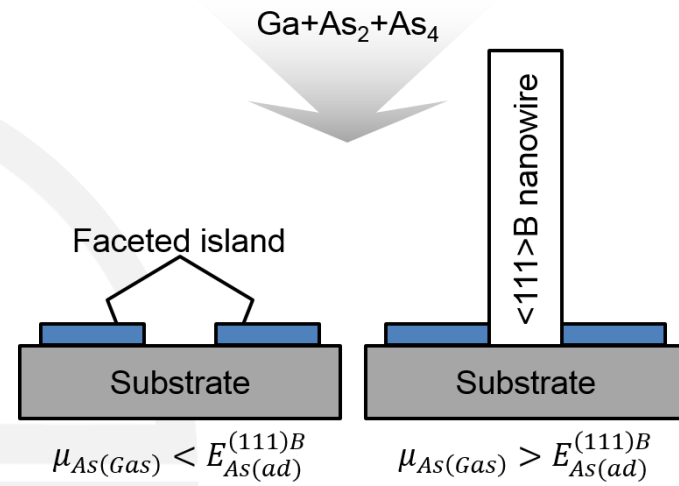
$$\dot{C}(Surf, T, P): (111)B \gg (111)A \cong (110) > (100)$$

$$\dot{N}_{n|Surf}(T, P) = \dot{C}(Surf, T, P) \cdot \exp\left(-\frac{\Delta G_{sn}^*(Surf, T, P)}{kT}\right)$$

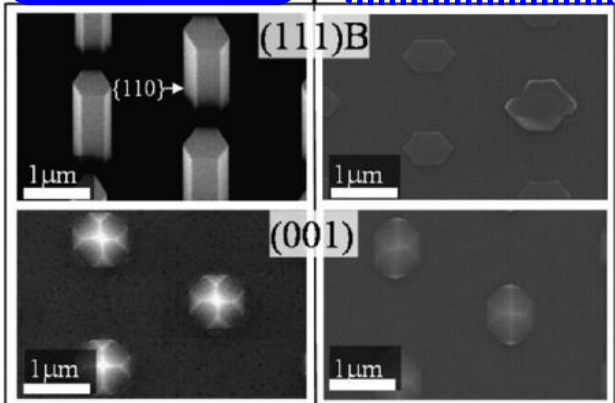
## ⊕ Preferential Adsorption → Preferential Nucleation → $\langle 111 \rangle_B$ NW Growth



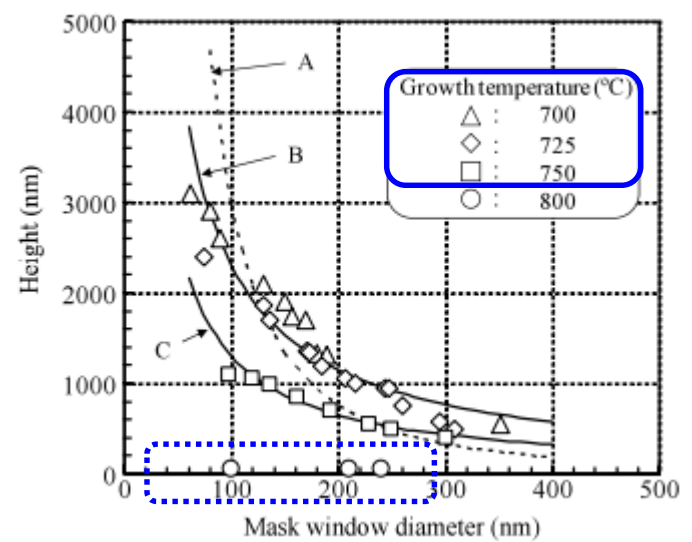
- Experiments
- SA-MOVPE NW (O)
  - SA-MOVPE NW (X)
  - SA-MBE NW (O)
  - SA-MBE NW (X)



Temperature : 750°C [TMG] : $2.7 \times 10^{-6}$ atm [AsH <sub>3</sub> ] : $5.0 \times 10^{-4}$ atm	Temperature : 600°C [TMG] : $2.7 \times 10^{-6}$ atm [AsH <sub>3</sub> ] : $1.0 \times 10^{-3}$ atm
---	---



J. Cryst. Growth 298, 616 (2007)

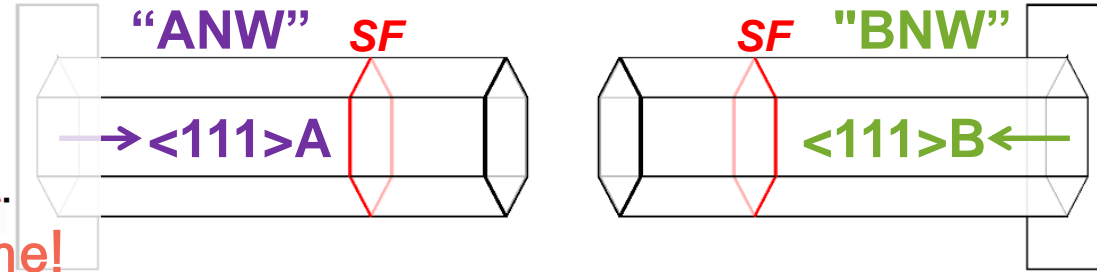


J. Mater. Res. 26, 2127 (2011)  
Nanotechnology 19, 265604 (2008)

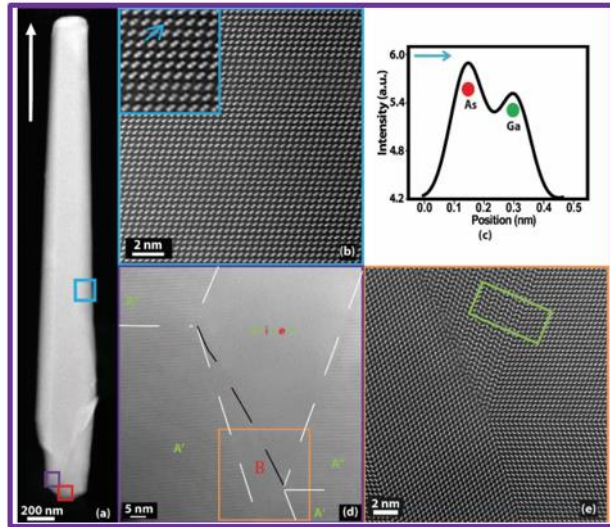


## Asymmetric Formation of Stacking Sequence

Between the **two opposite directions** of NW growth, density of **planar defects** is **much higher in  $\langle 111 \rangle B$**  than  $\langle 111 \rangle A$ . However, the **stacking fault energy (SFE)** in ANW and BNW is the **same!**

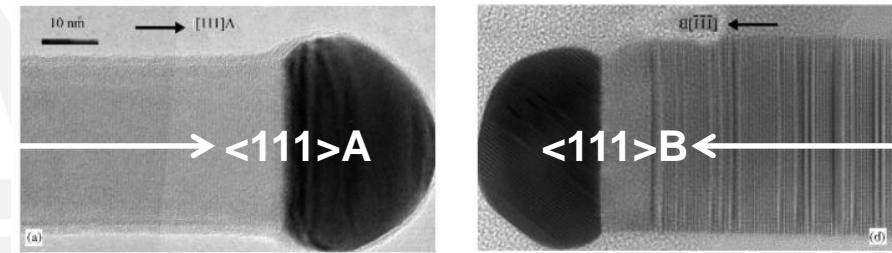
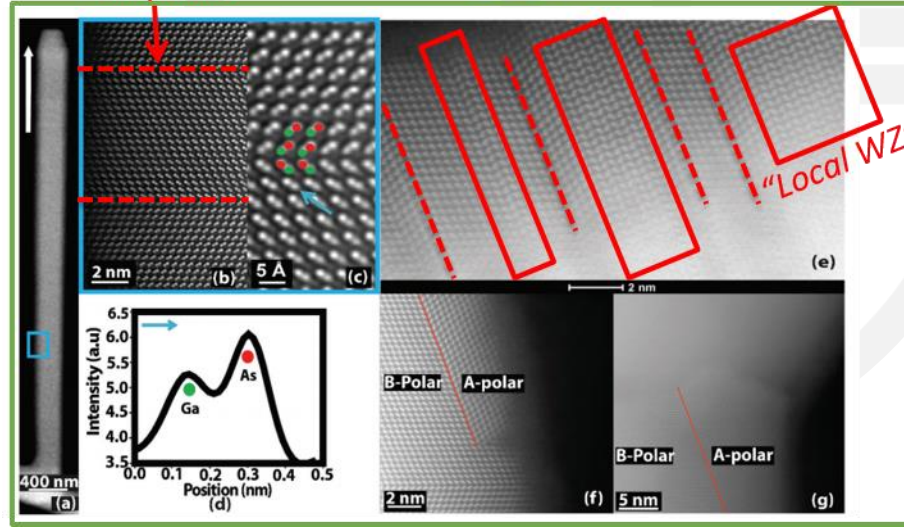


### "ANW"

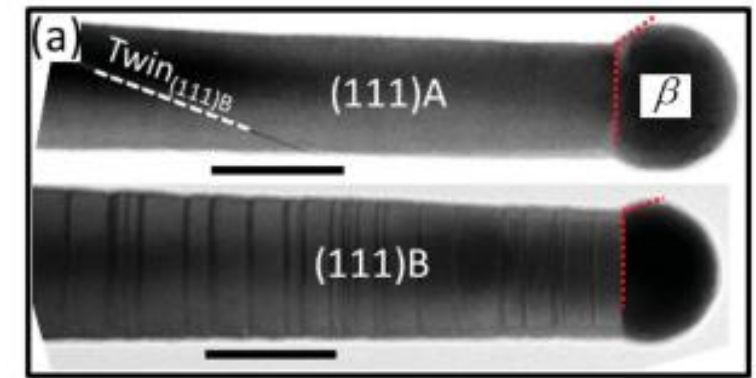


Nanoscale 10, 17080 (2018)

### "BNW"

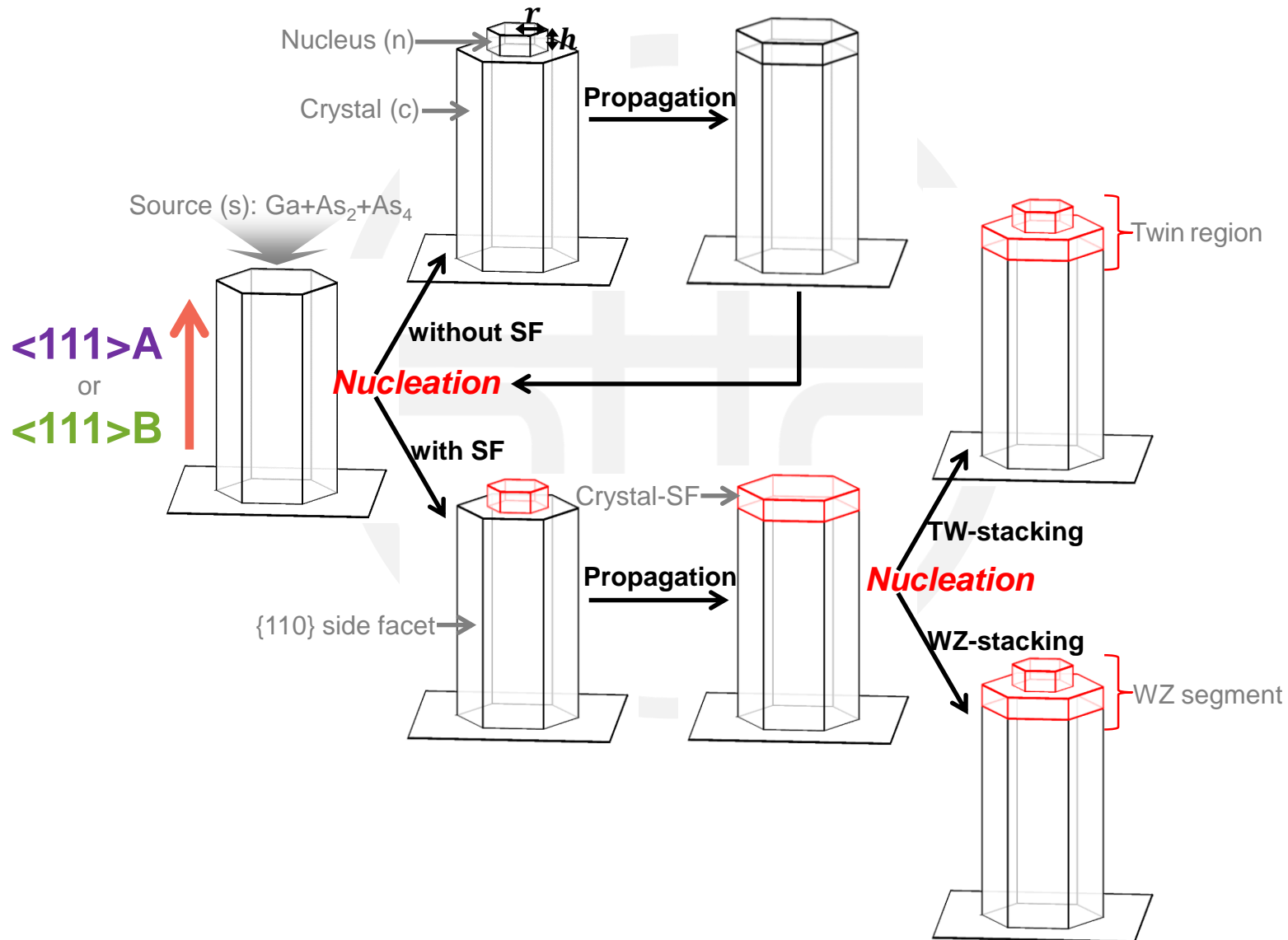


J. Cryst. Growth 287, 5004 (2006)

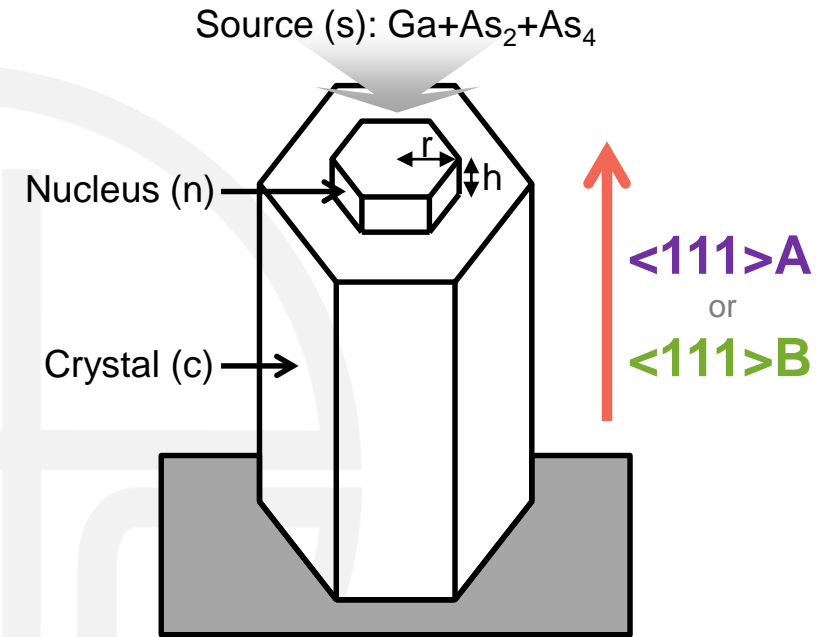
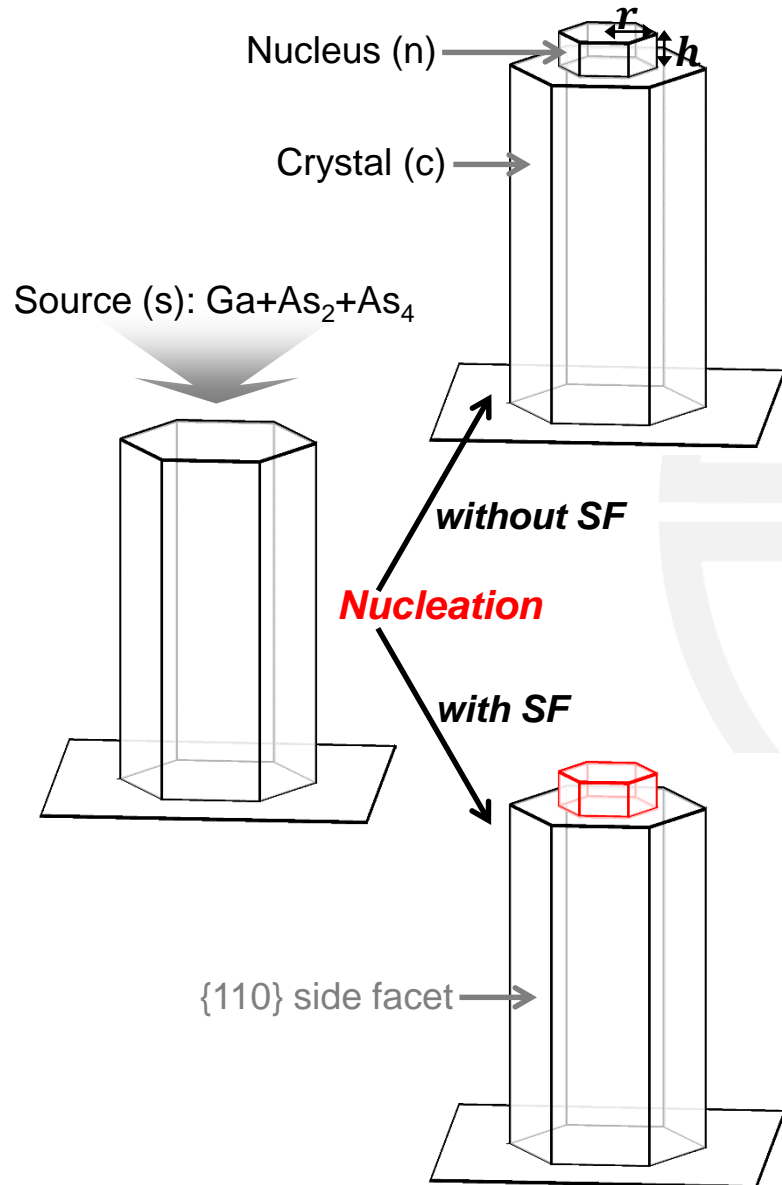


Adv. Mater. 27, 6096 (2015)

⊕ The SF Formation must be Stochastic during  $\dot{N}_{n|surf}(T, P) = \overset{①}{\dot{C}(Surf, T, P)} \cdot \exp\left(\overset{②}{-\frac{\Delta G_{sn}^*(Surf, T, P)}{kT}}\right)$



## Change in Gibbs Free Energy during Nucleation



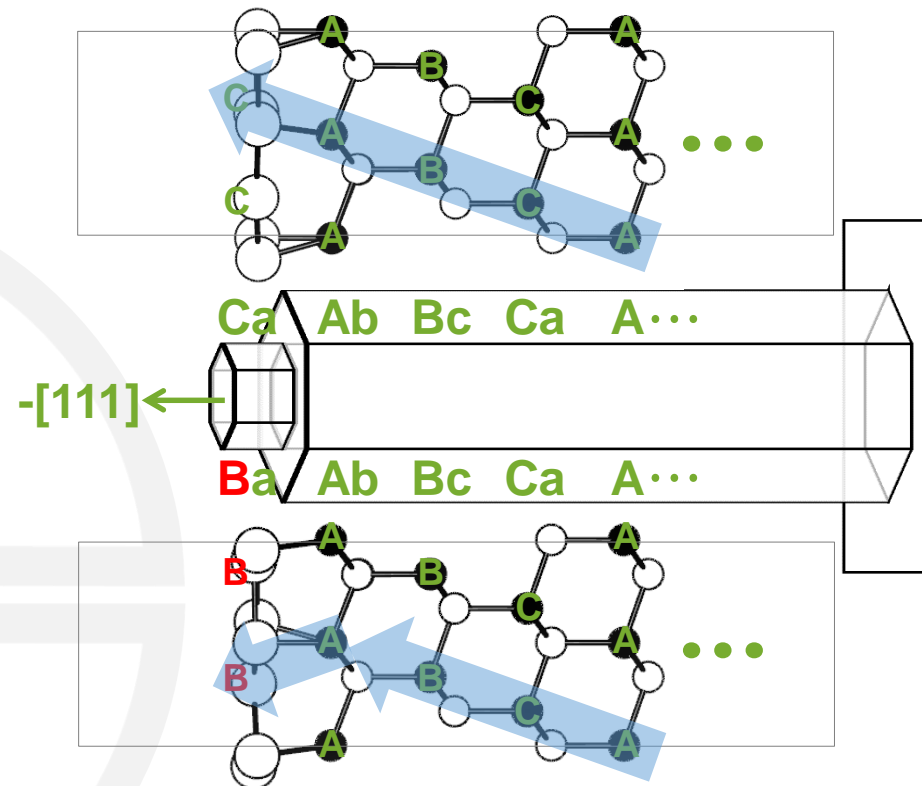
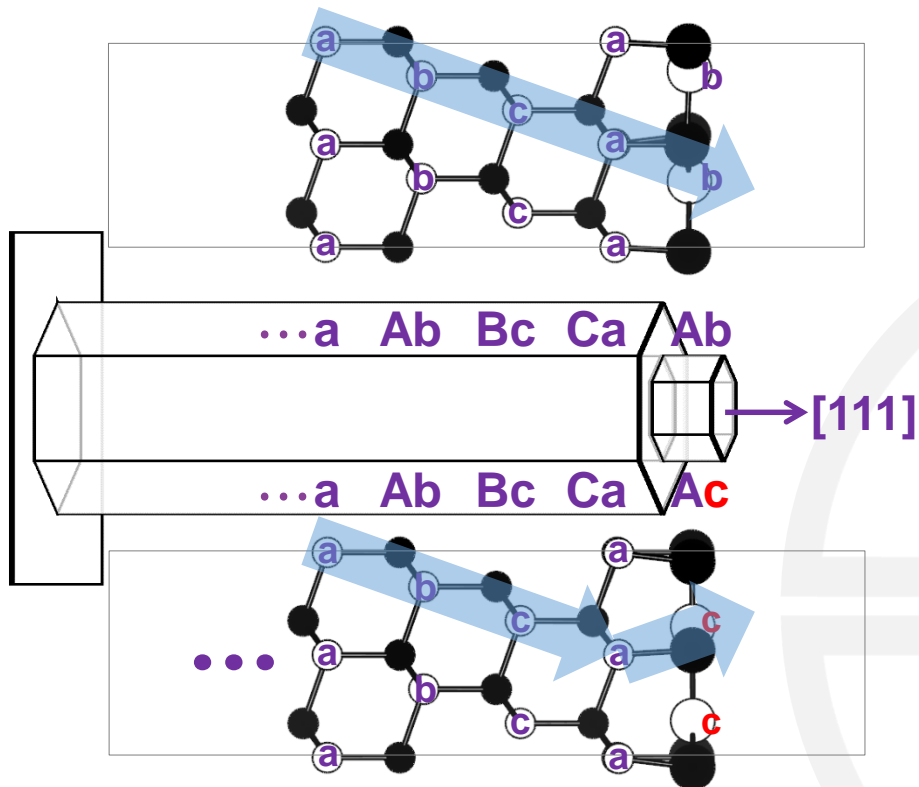
$$\Delta G_{sn} =$$

“Incorporation Energy”  $V\Delta\mu_{sn}$

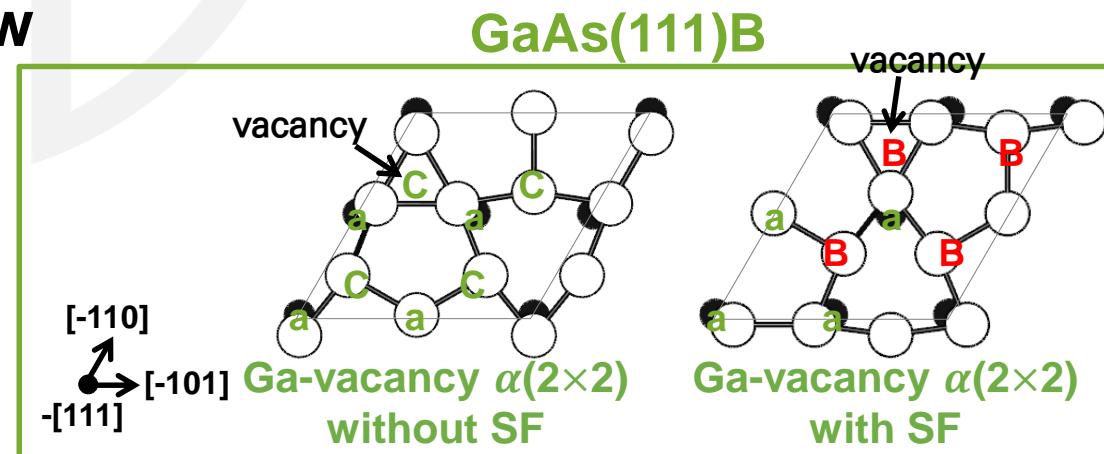
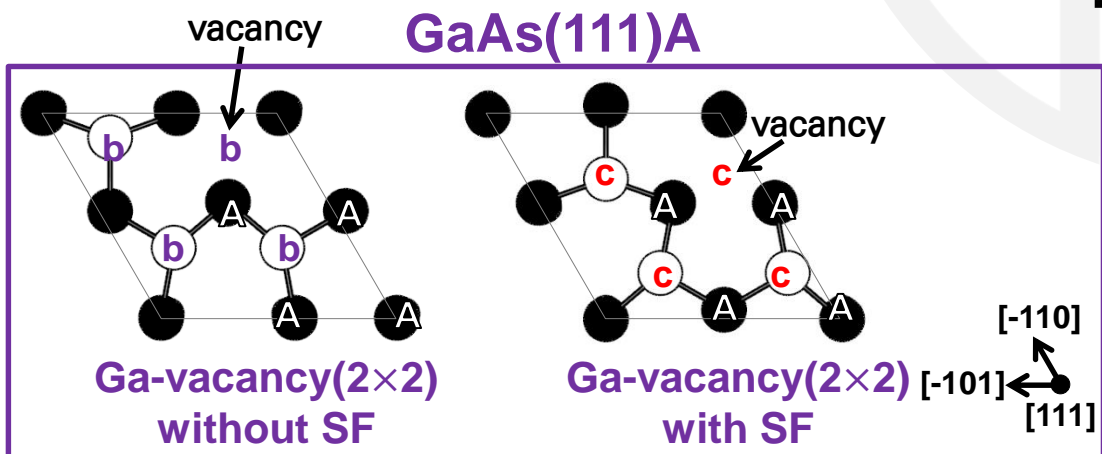
“Side Surface Energy”  $+A_{side}\gamma_{sn(110)}$

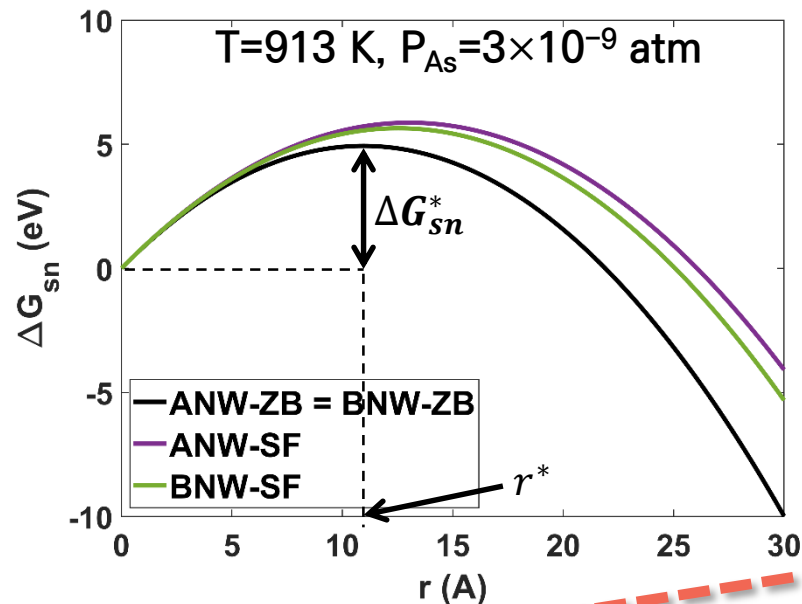
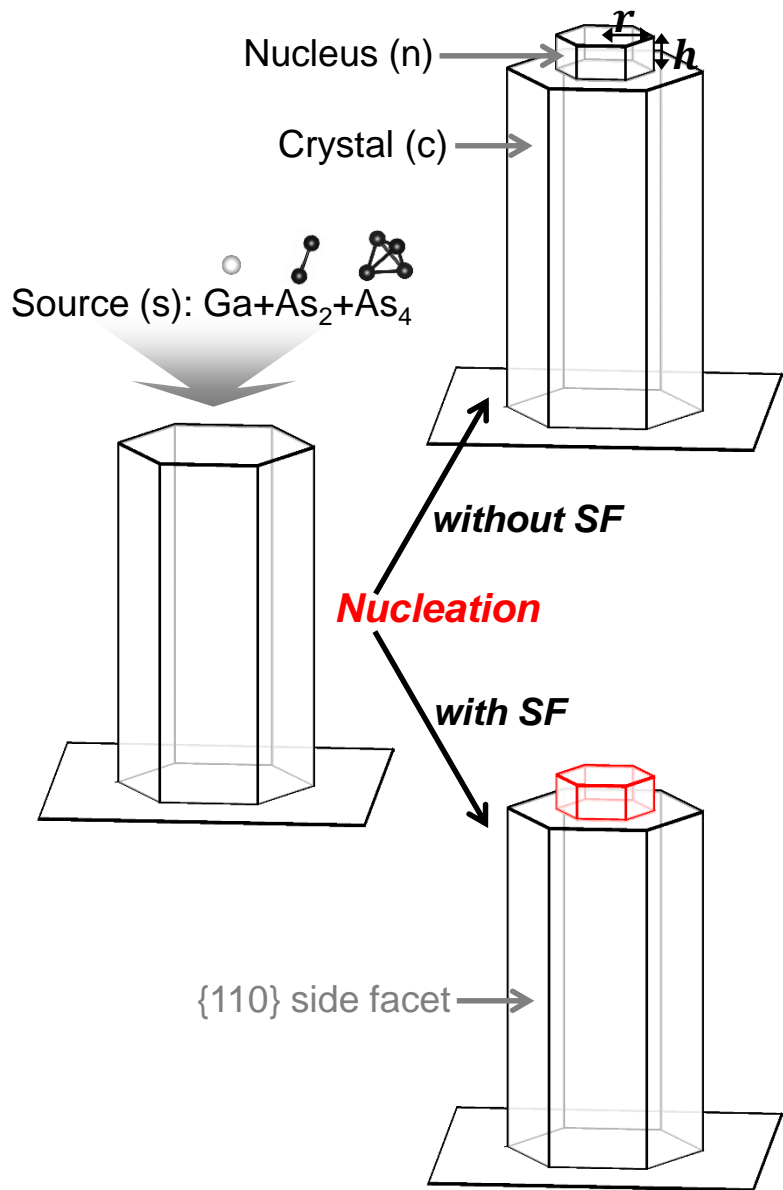
“Top Surface Energy”  $+A_{top}(\gamma_{sn(111)} - \gamma_{sc(111)})$





Top view



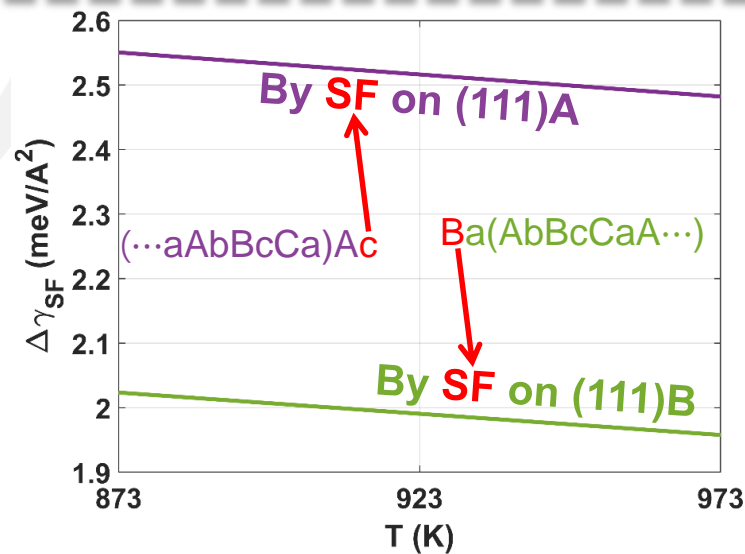
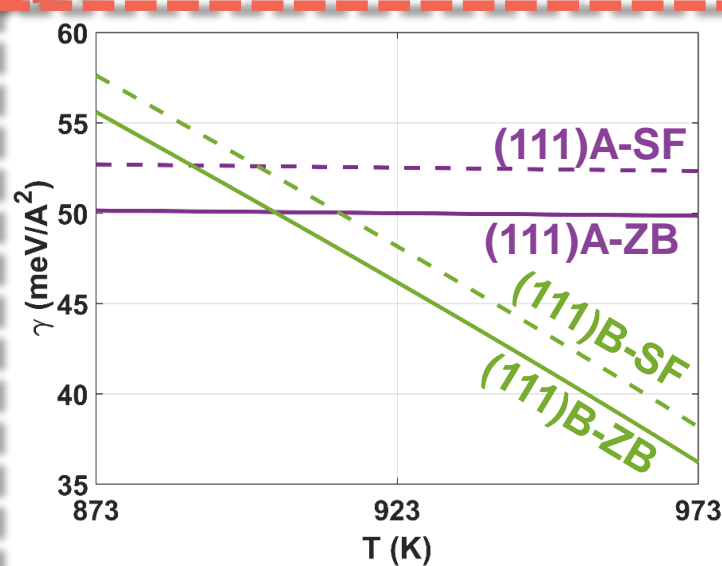


$$\Delta G_{sn} =$$

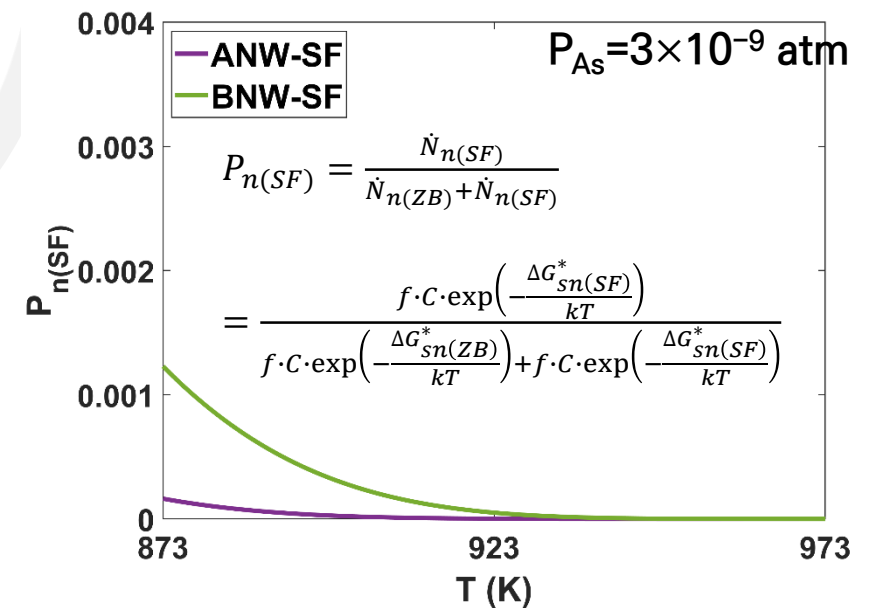
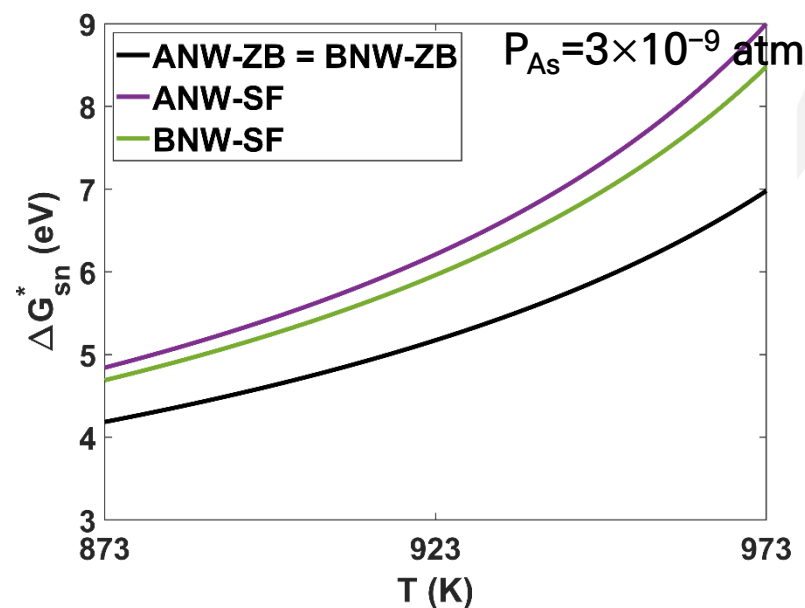
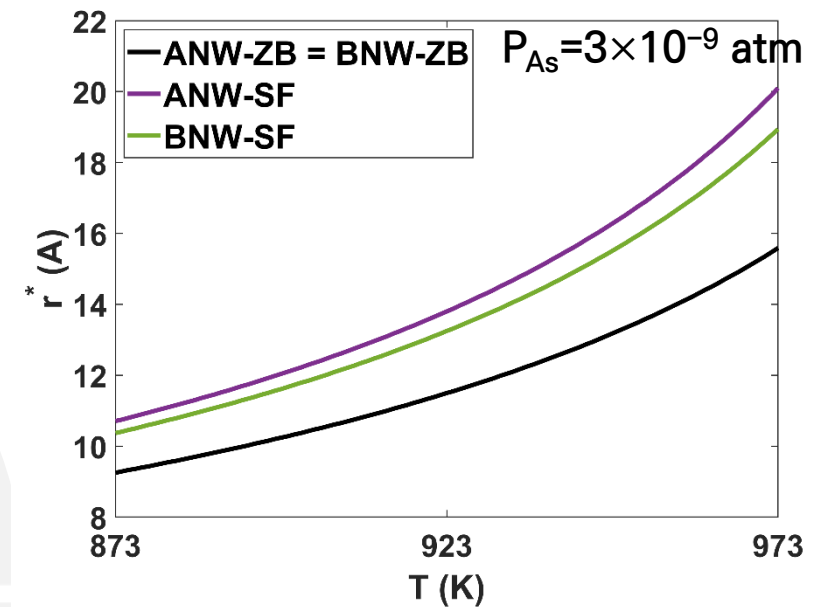
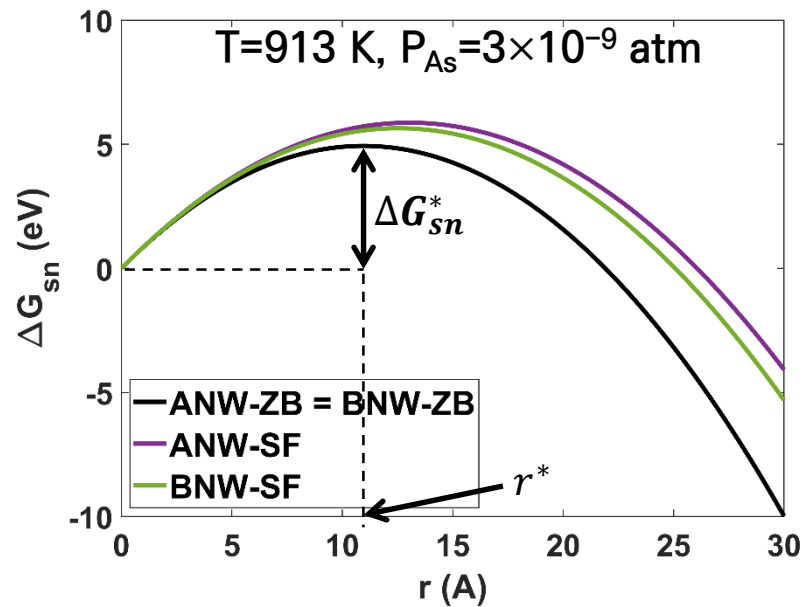
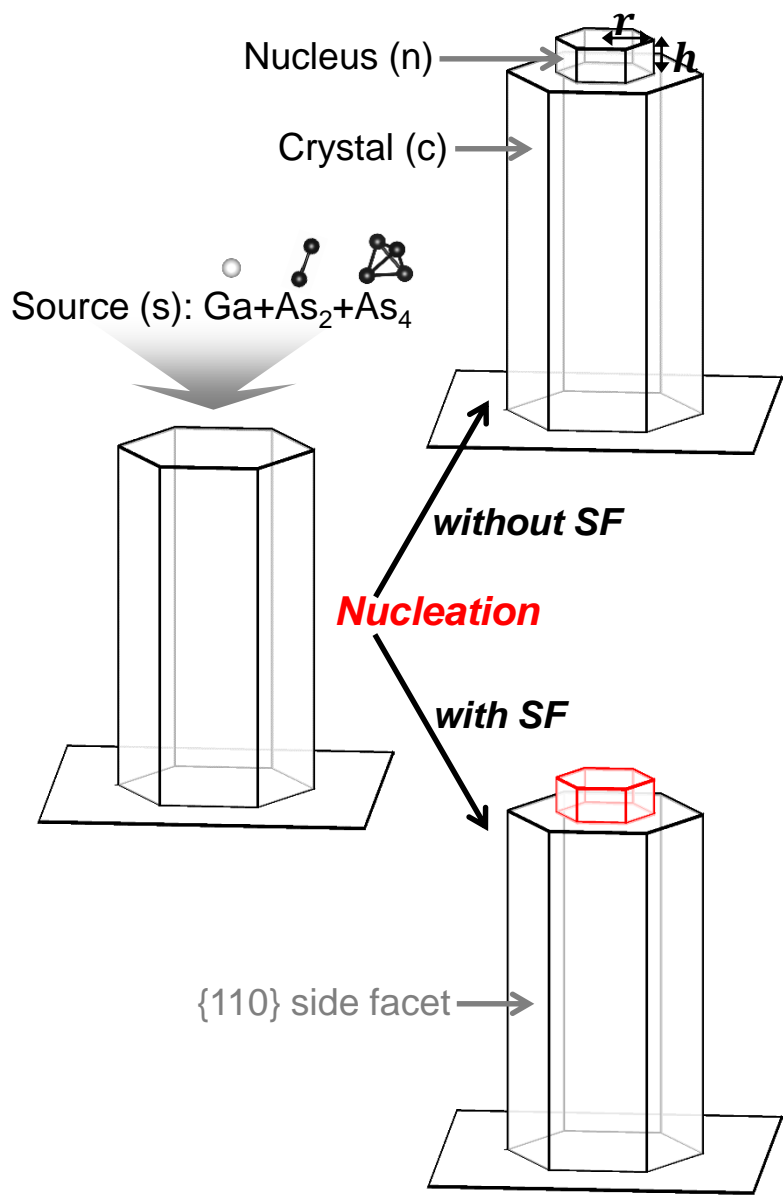
$$V \Delta \mu_{sn}$$

$$+ A_{side} \gamma_{sn(110)}$$

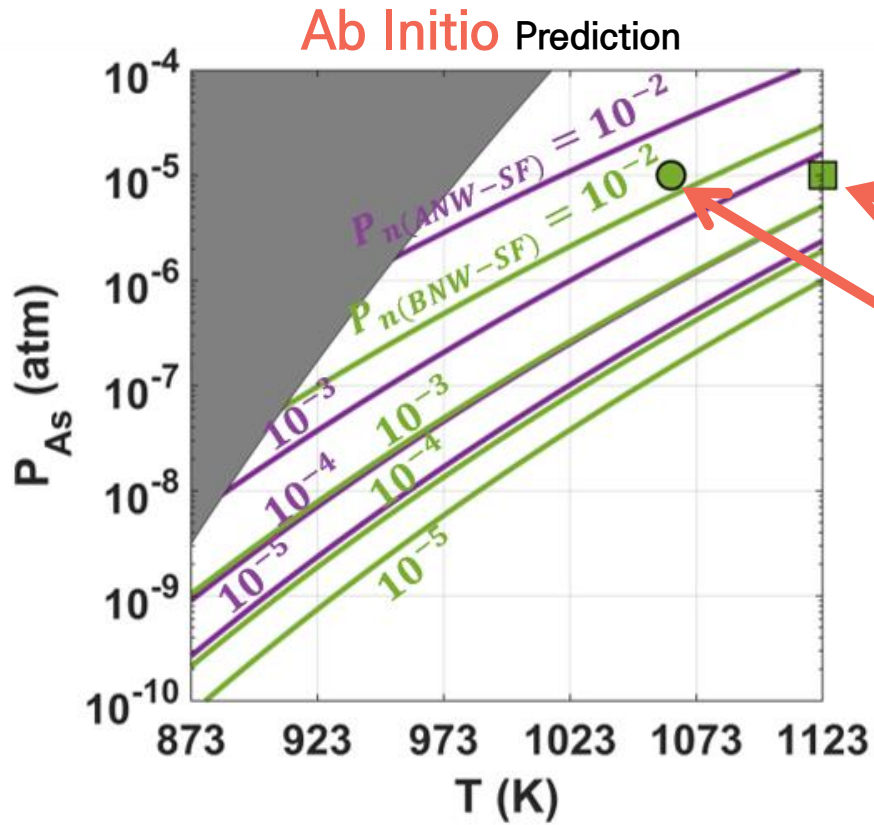
$$+ A_{top} (\gamma_{sn(111)} - \gamma_{sc(111)})$$



# Stacking Sequence of Nucleation: ZB vs. SF







“SF Probability”

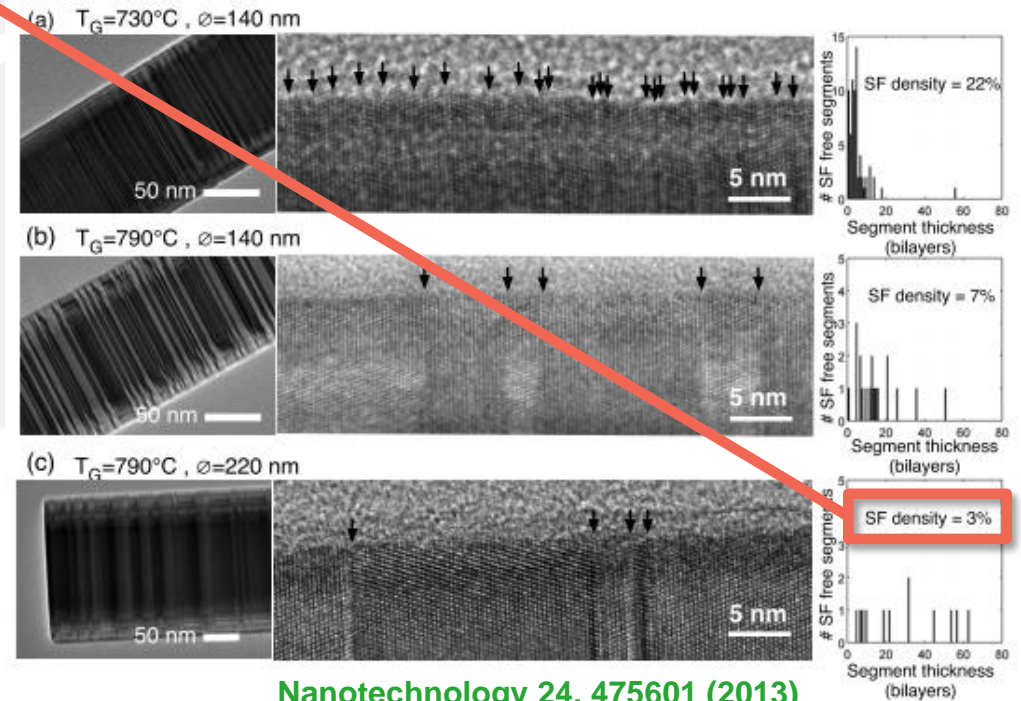
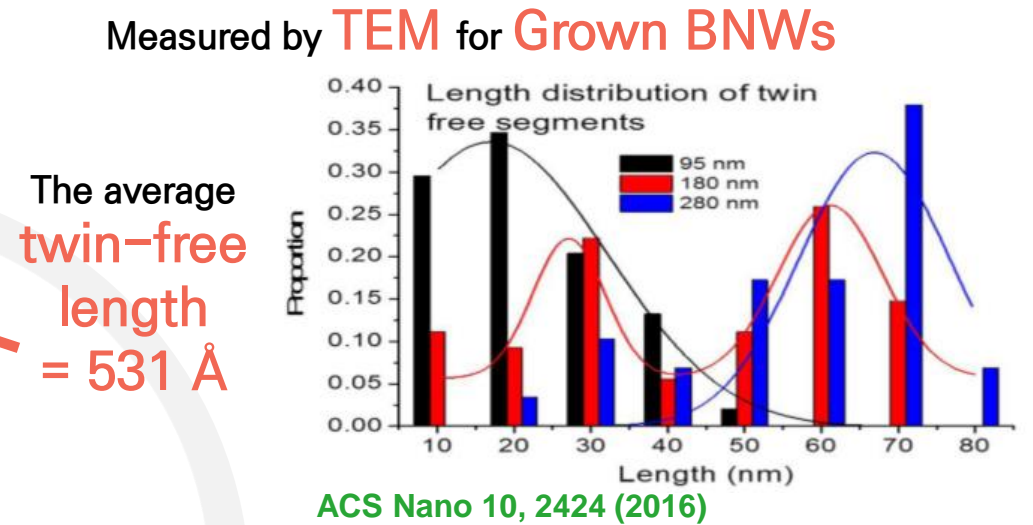
Polarity dependence: ANW < BNW

T dependence: high T < low T

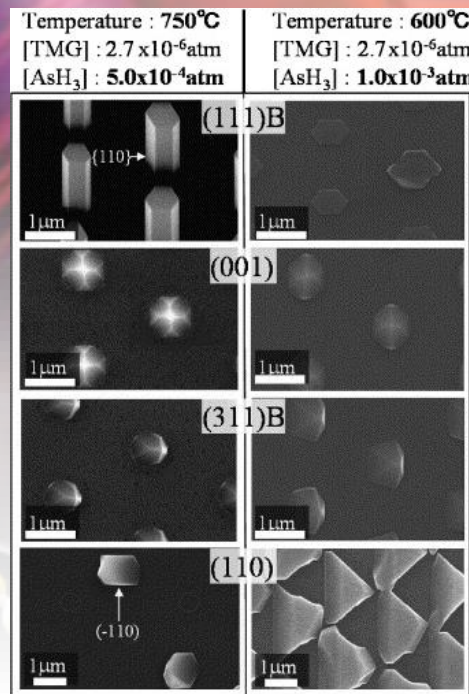
P dependence: low P < high P

$P_{SF} \sim 0.006$  at 1123 K

$P_{SF} = 0.03$  at 1063 K

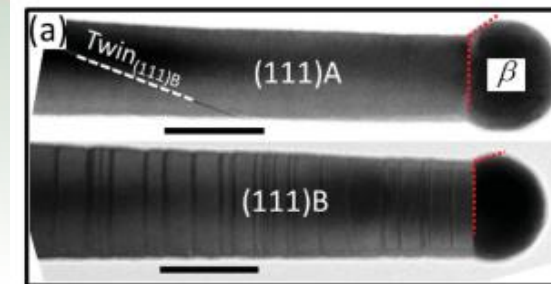
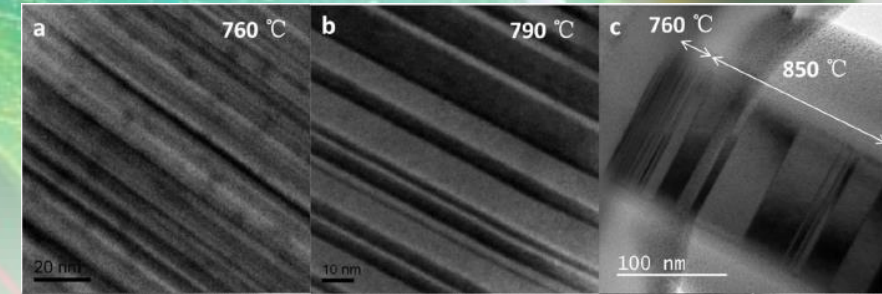


Nanotechnology 24, 475601 (2013)



**Anisotropic Growth**

$$\dot{N}_n = f \cdot C \cdot \exp\left(-\frac{\Delta G_{sn}^*}{kT}\right)$$



**Asymmetric Stacking**

