

제 25회 한국반도체학술대회
세션: [WA1-C] Material Growth & Characterization



**Surface reconstruction and equilibrium shape
of III-V compound semiconductors
as a function of pressure and temperature**

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- **Introduction**

- Previous crystal shape simulation
- Motivation & Methods

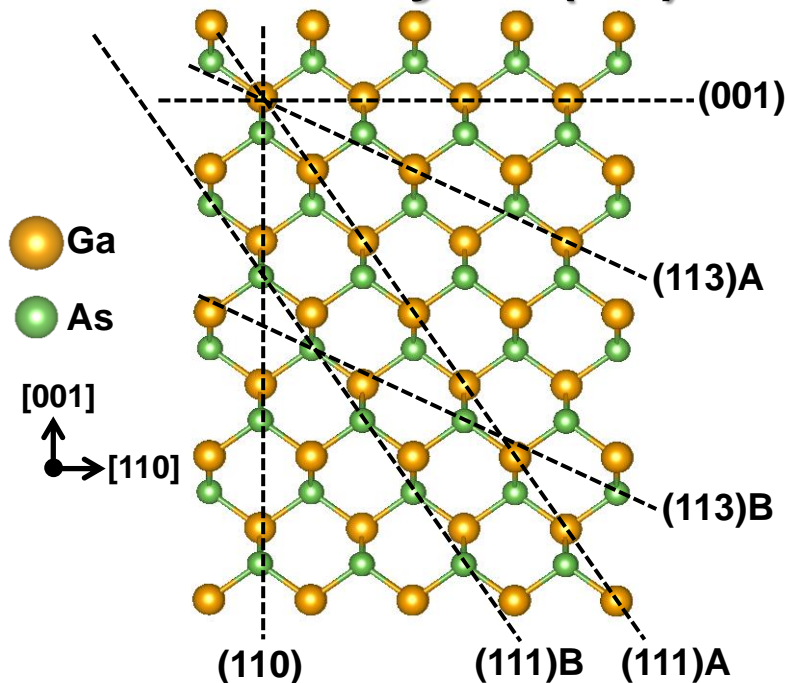
- **Modeling of GaAs Crystal shape**

- Surface energy
- Wulff construction

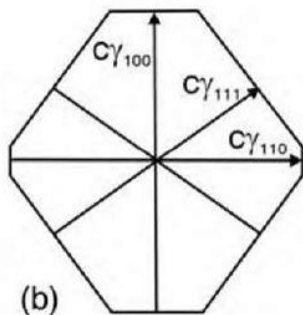
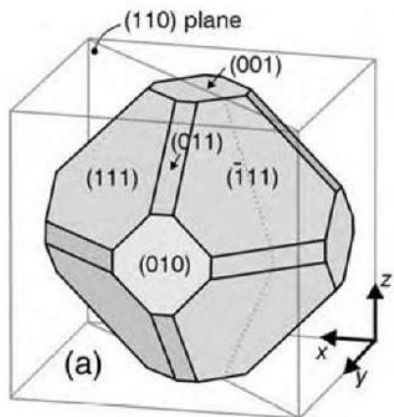
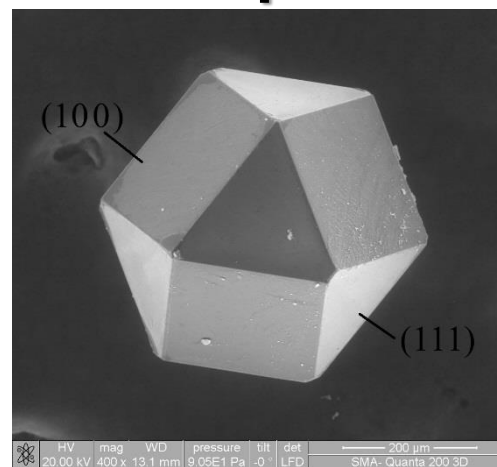
- **Conclusion**

Equilibrium crystal shape(ECS)

GaAs crystal(ZB)



Anisotropic facets



Wulff construction(ECS):

minimization of the total surface free energy for the given thermodynamic conditions

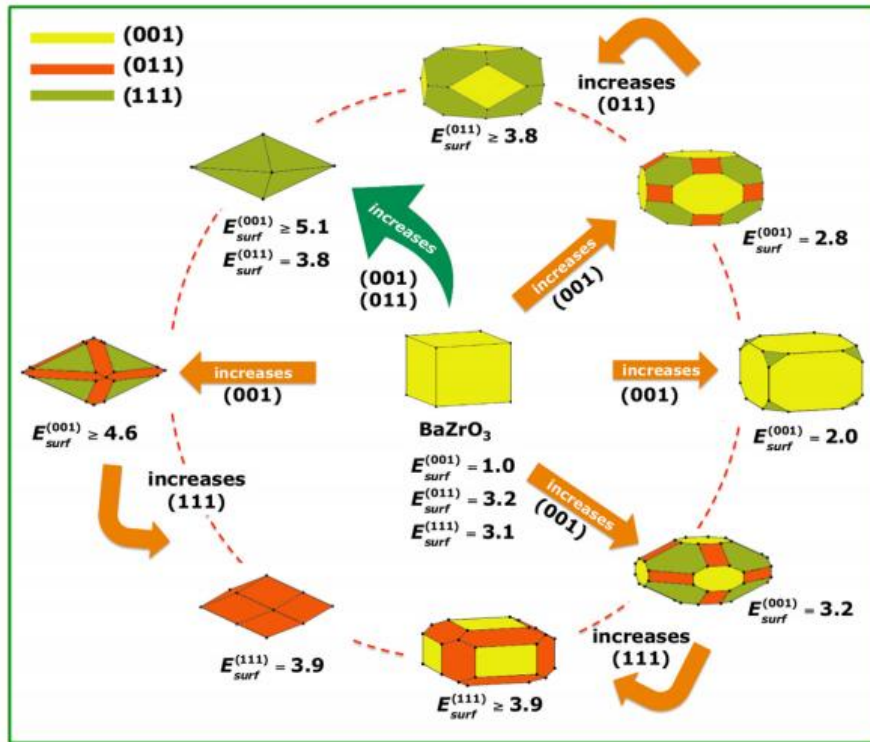
$$\frac{\gamma^{(n)}}{h^{(n)}} = \text{constant},$$

$\gamma^{(n)}$ = surface energy of specific orientation

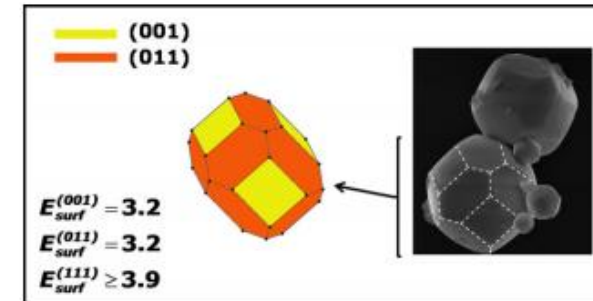
$h^{(n)}$ = surface normal

Limitations on the previous ECS simulation I

Adjusted Wulff shape



Experiments

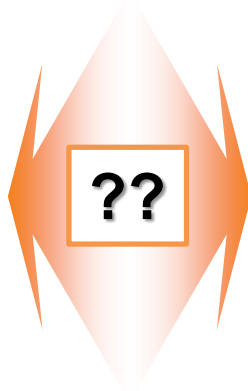
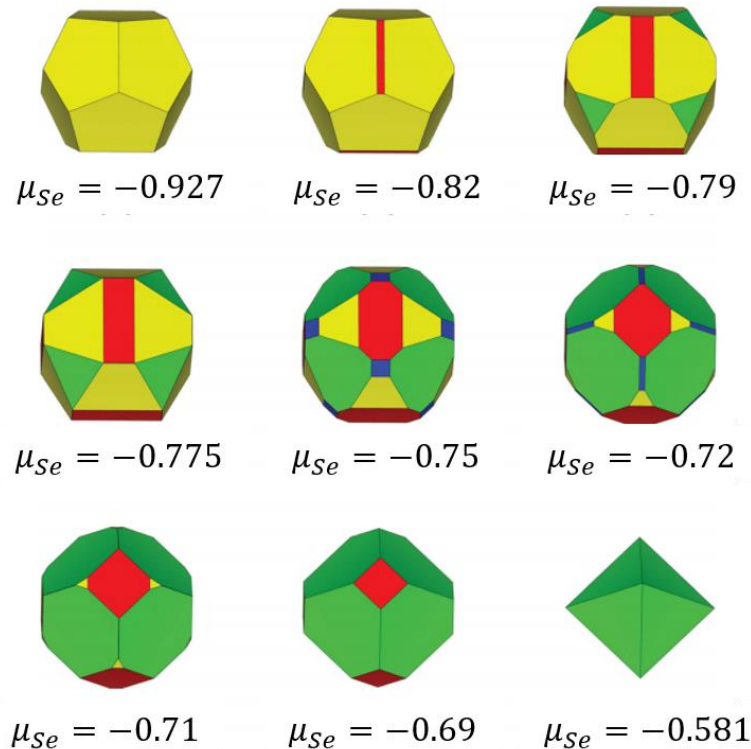


Limitation:

Available facet planes and their relative surface energies are adjusted for fitting to the experimental shape
→ “Top-down approach”

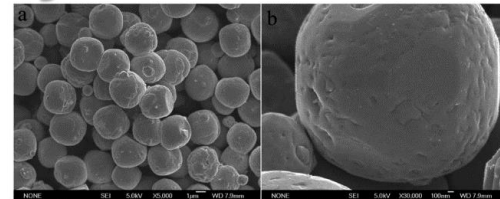
Limitations on the previous ECS simulation II

Wulff shape(μ_{Se}) from DFT

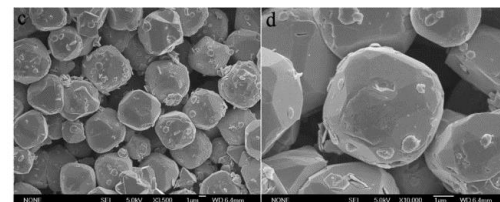


RSC Adv., 4, 13395 (2014).

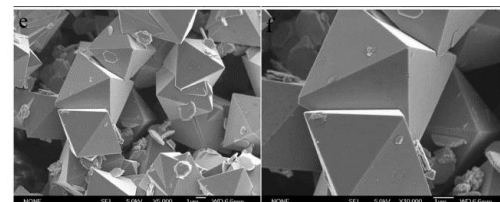
Synthesized NiSe₂



Temperature: 430 K with NH80:En=3:1



Temperature: 430 K with NH80:En=1:1

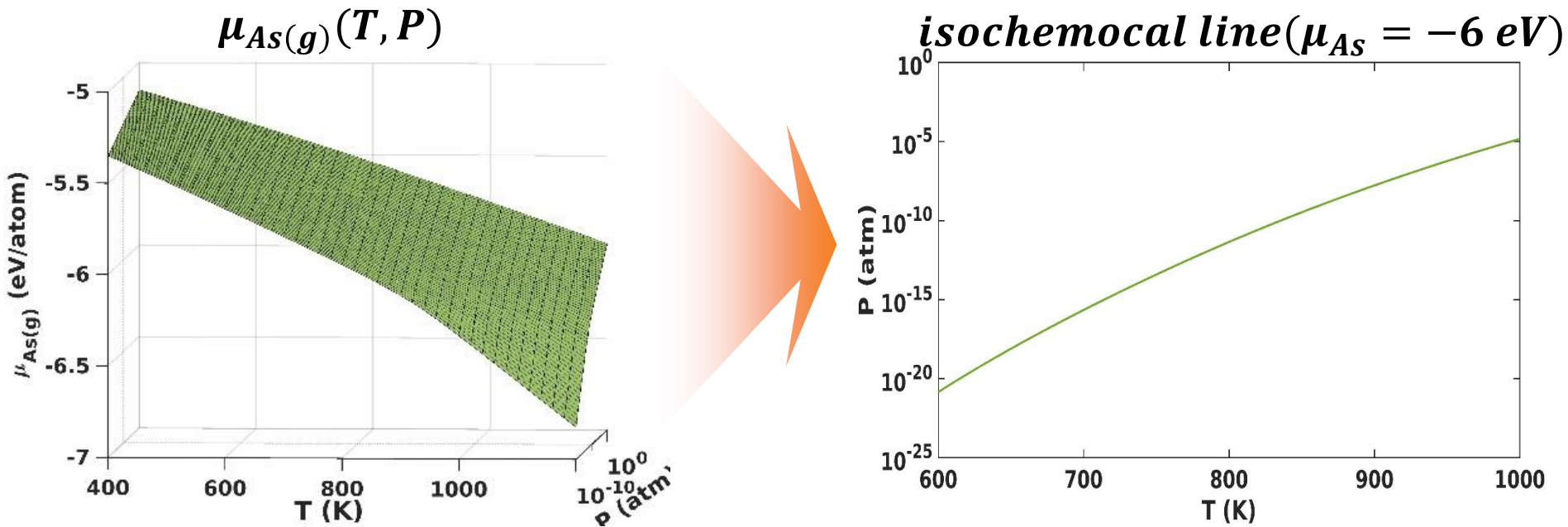


Temperature: 430 K with NH80:En=1:3

Limitation:

Density Functional Theory(DFT) gives absolute surface energy but the energy(wulff shape) is given as a function of $\mu \rightarrow$ "Gap between thermodynamic variables; μ vs. (T,P)"

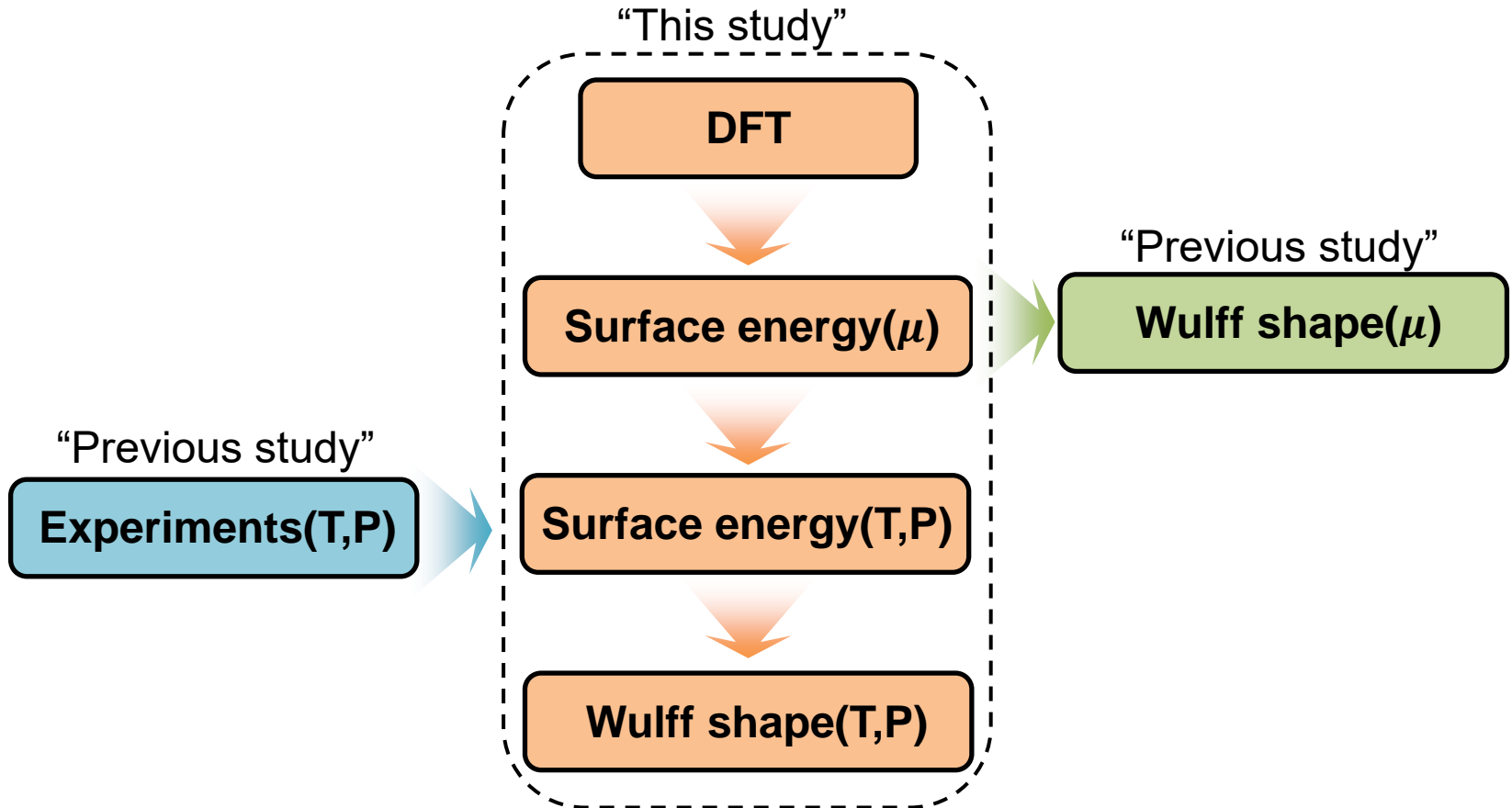
Relation between chemical potential and (T,P)



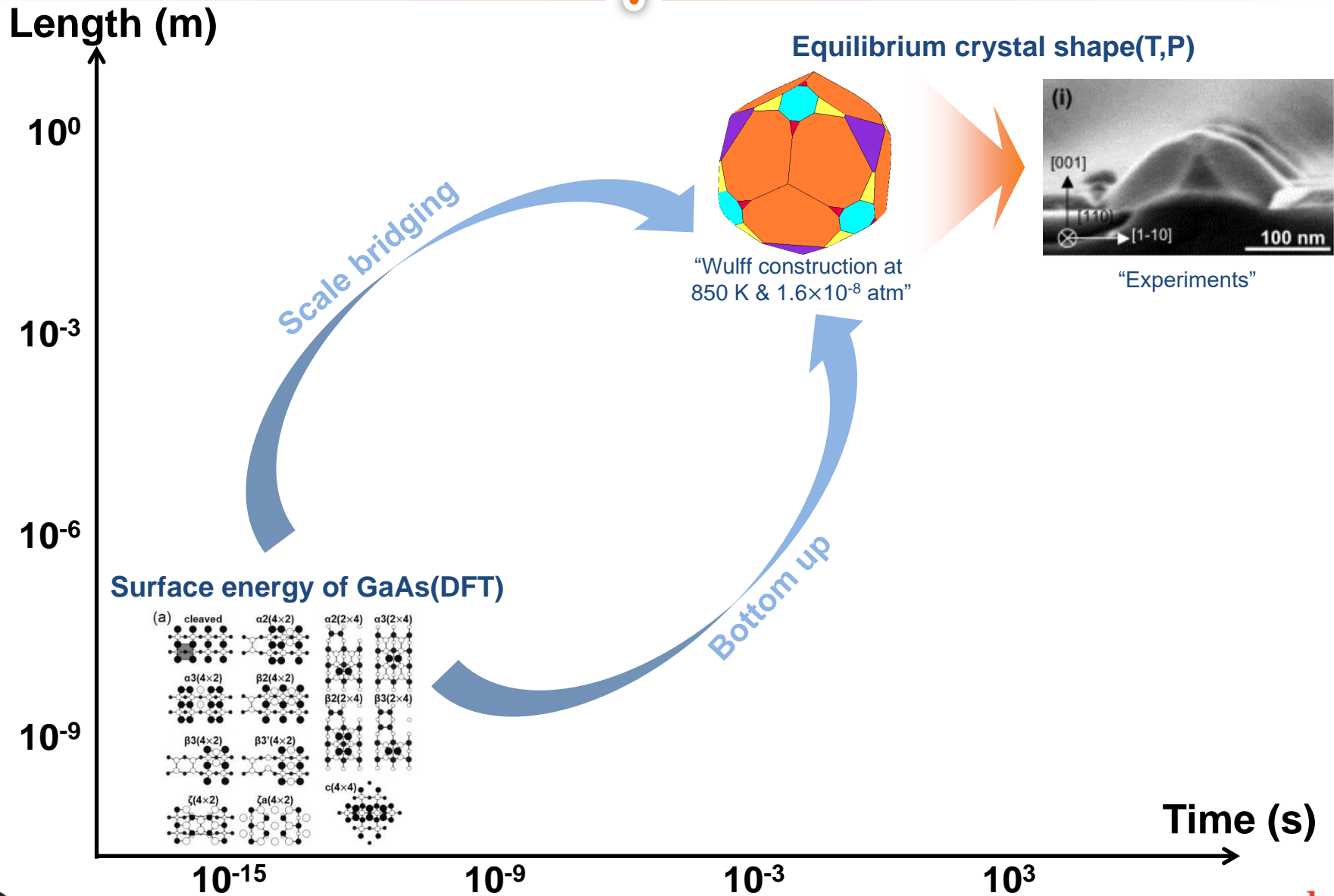
μ is determined by (T,P) but it is hard to experimentally control the μ by (T,P)

→ “Gap between thermodynamic variables; μ vs. (T,P)”

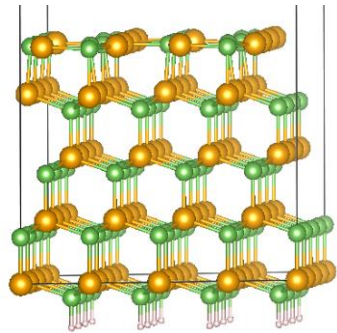
Purpose



Methodology by scale-bridging

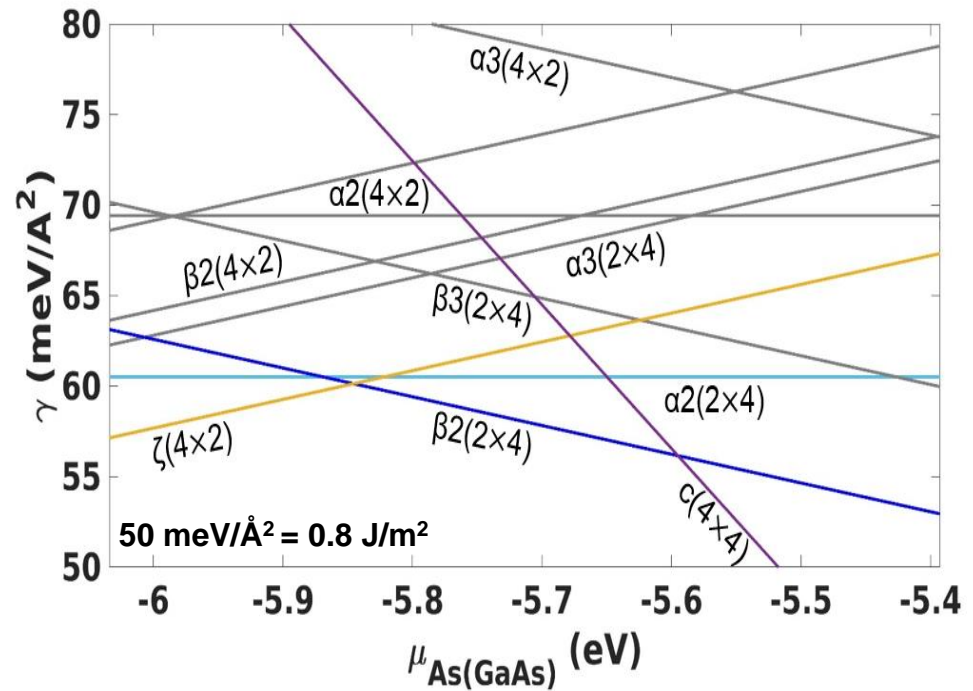
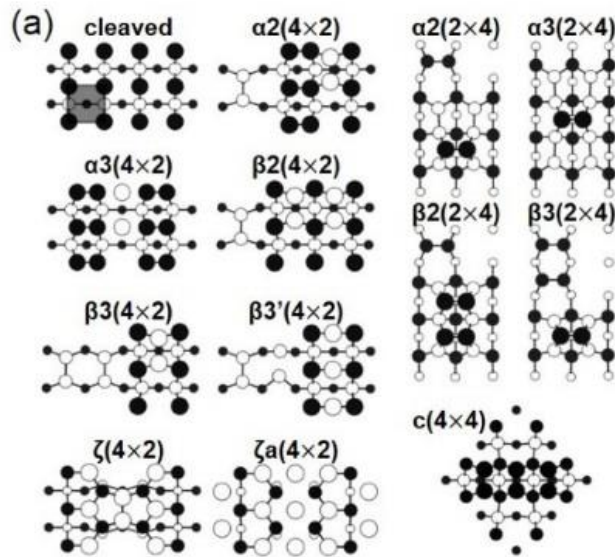


Surface energy (μ_{As}) of GaAs(001)

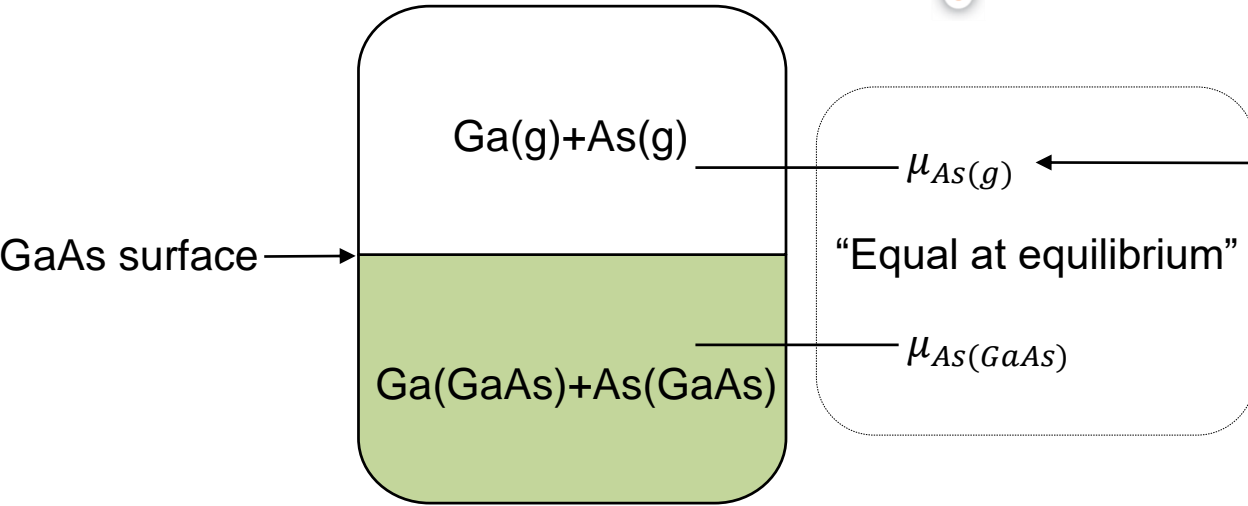
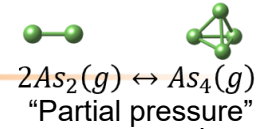


$$\gamma = \frac{(E_{surf}^{elec} + F_{surf}^{vib}) - N_{In}(E_{Ga}^{elec} + F_{Ga}^{vib}) - N_{As}(E_{As}^{elec} + F_{As}^{vib})}{A}$$

$$F^{vib} = \frac{1}{N_k} \sum_{k \in BZ} \sum_i^M \left\{ \frac{\hbar \omega_i(k)}{2} + k_B T \ln(1 - e^{-\frac{\hbar \omega_i(k)}{k_B T}}) \right\}$$

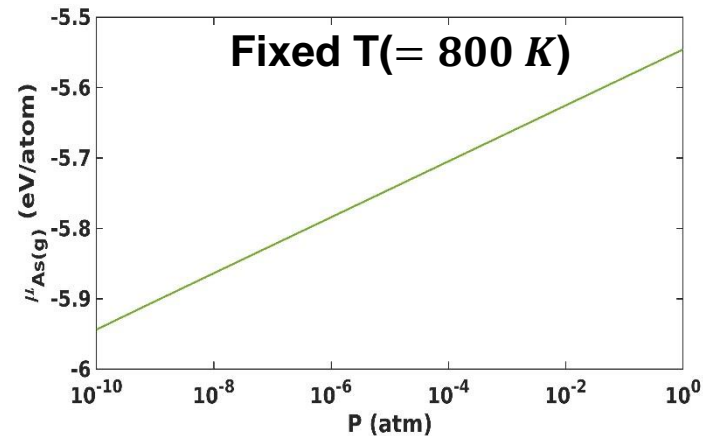
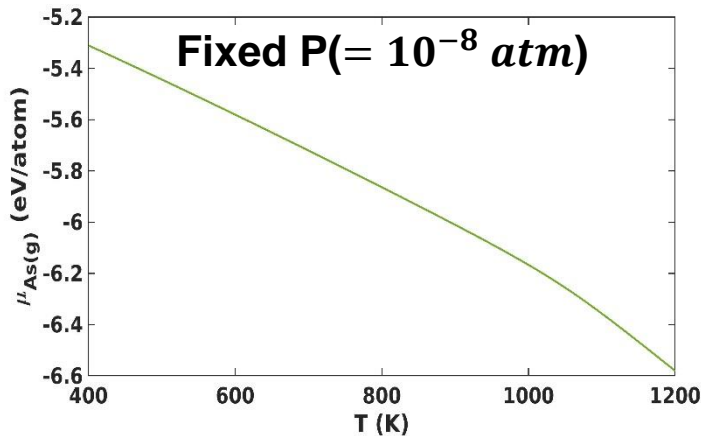
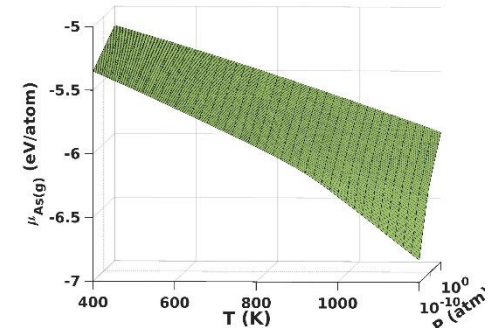


$\mu_{As}(T, P)$



$$\mu_{i(g)}(T, P) = \mu_{i(gas)}^o(T, P^o) + k_B T \ln \frac{P_{i(gas)}}{P^o}$$

"Translational motion"
 "Rotational motion"
 "Vibrational motion"



Surface energy(T,P) of GaAs(001)

“0 K electronic energy difference”

$$\gamma = \frac{(E_{surf}^{elec}) - N_{In}(E_{Ga}^{elec}) - N_{As}(E_{As}^{elec})}{A}$$

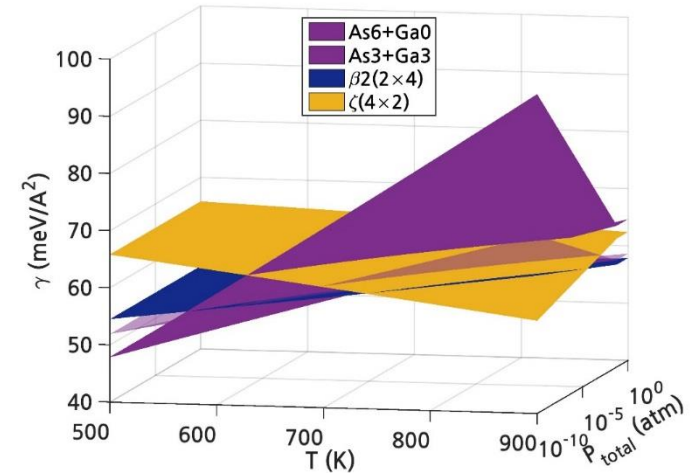
“High T → weak bonding → lower γ ”

“Electronic + thermal energy difference”

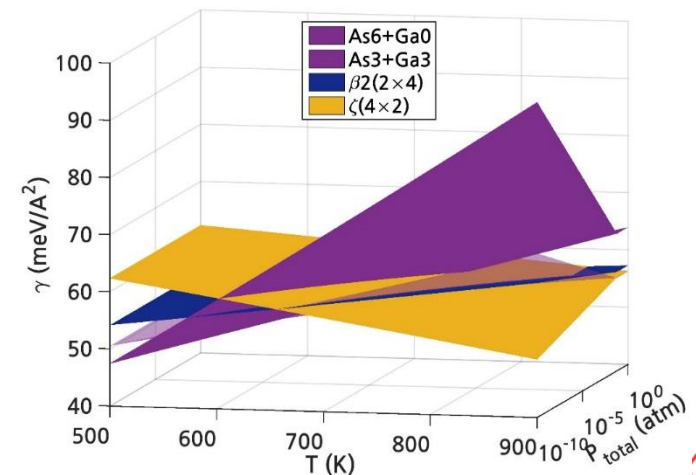
$$\gamma = \frac{(E_{surf}^{elec} + F_{surf}^{vib}) - N_{In}(E_{Ga}^{elec} + F_{Ga}^{vib}) - N_{As}(E_{As}^{elec} + F_{As}^{vib})}{A}$$

$$F^{vib} = \frac{1}{N_k} \sum_{k \in BZ} \sum_i^M \left\{ \frac{\hbar \omega_i(k)}{2} + k_B T \ln(1 - e^{-\frac{\hbar \omega_i(k)}{k_B T}}) \right\}$$

Without surf. vib.



With surf. vib.



Wulff shape(T,P)

$$\gamma^{(001)}(T,P) = \min\{\gamma_{i \in (001) \text{ reconstructions}}^{(001)}\}.$$

$$\gamma^{(110)}(T,P) = \min\{\gamma_{i \in (110) \text{ reconstructions}}^{(110)}\}.$$

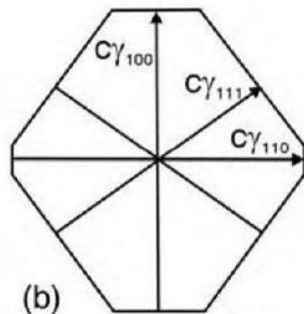
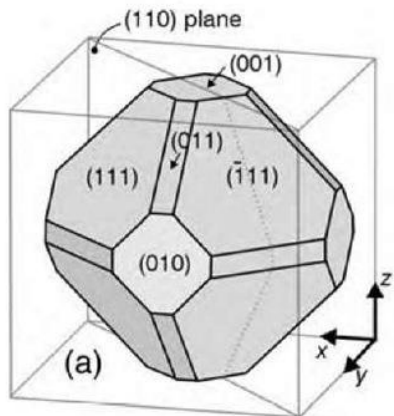
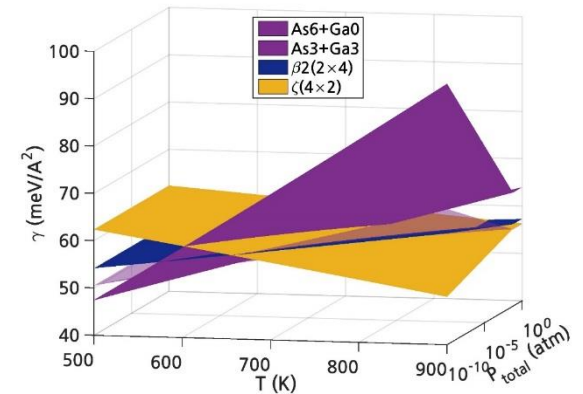
$$\gamma^{(111)A}(T,P) = \min\{\gamma_{i \in (111)A \text{ reconstructions}}^{(111)A}\}.$$

$$\gamma^{(111)B}(T,P) = \min\{\gamma_{i \in (111)B \text{ reconstructions}}^{(111)B}\}.$$

$$\gamma^{(113)A}(T,P) = \min\{\gamma_{i \in (113)A \text{ reconstructions}}^{(113)A}\}.$$

$$\gamma^{(113)B}(T,P) = \min\{\gamma_{i \in (113)B \text{ reconstructions}}^{(113)B}\}.$$

$\gamma_{i \in \text{reconstructions}}^{(001)}$



Wulff construction:

minimization of the total surface free energy for the given thermodynamic conditions

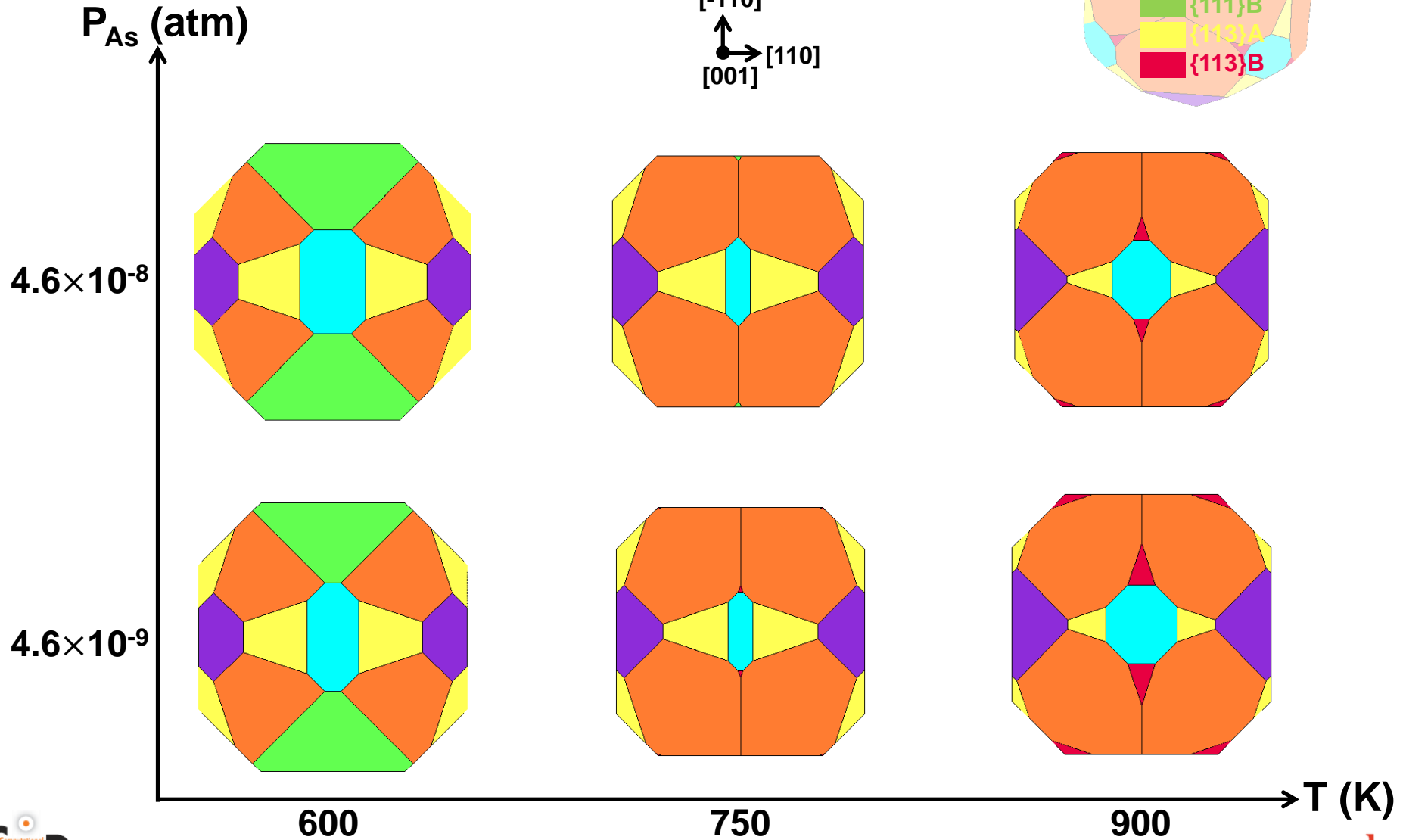
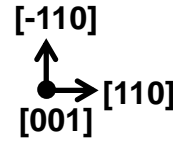
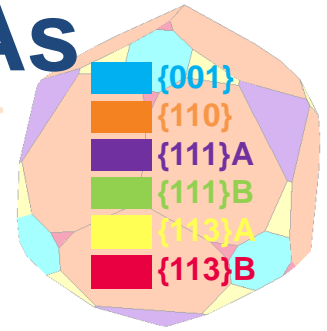
$$\frac{\gamma^{(n)}}{h^{(n)}} = \text{constant},$$

$\gamma^{(n)}$ = surface energy of specific orientation

$h^{(n)}$ = surface normal

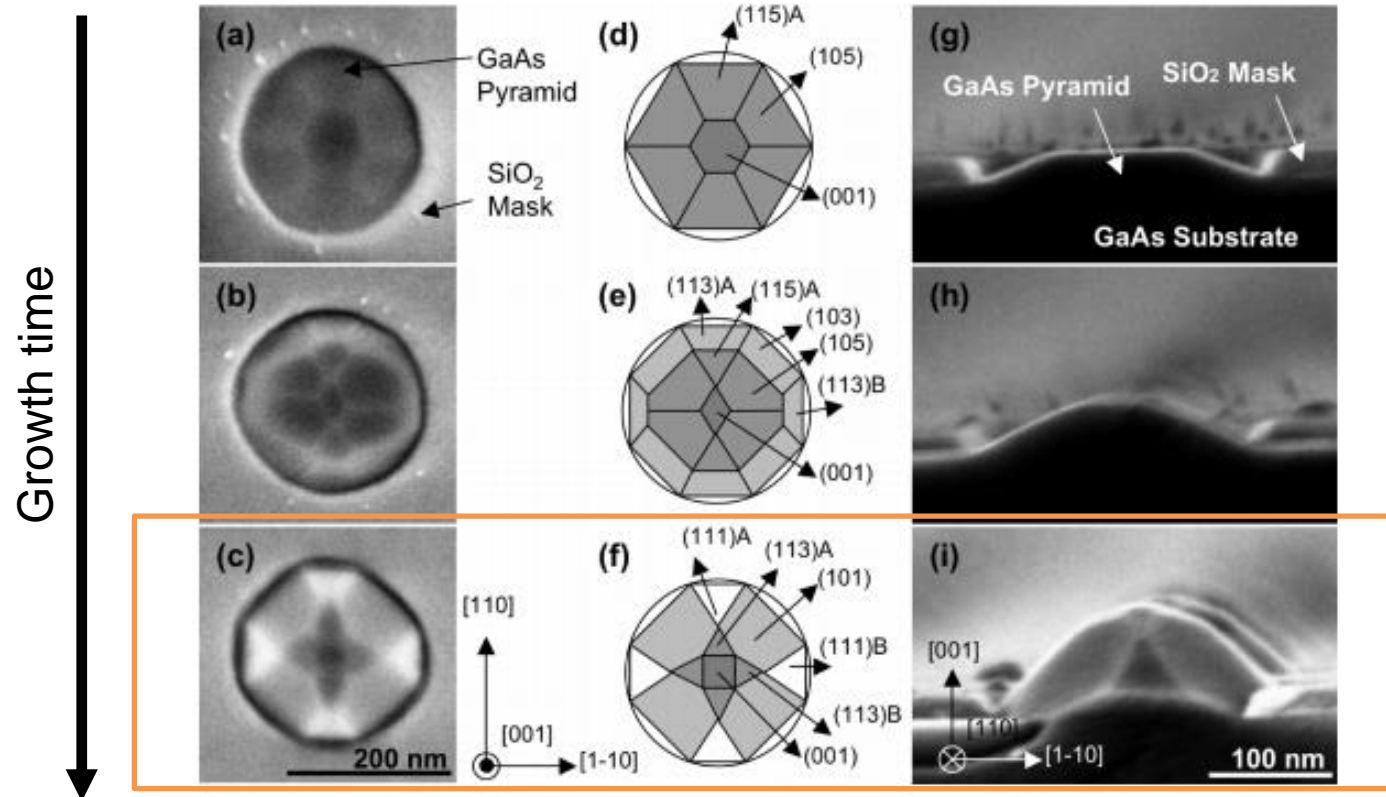
Wulff shape(T,P) of GaAs

Simulation



Homo-Epitaxy of GaAs on GaAs(001)

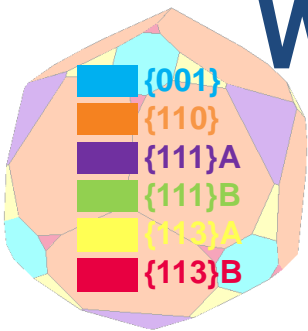
Experiments



1. MOCVD with trimethyl-Ga and tertiarybutyl-Arsine
2. Temperature: 970 K
3. Pressure: 0.08 atm with V/III ratio of 12.5

T: 970 K,
P: 0.08 atm

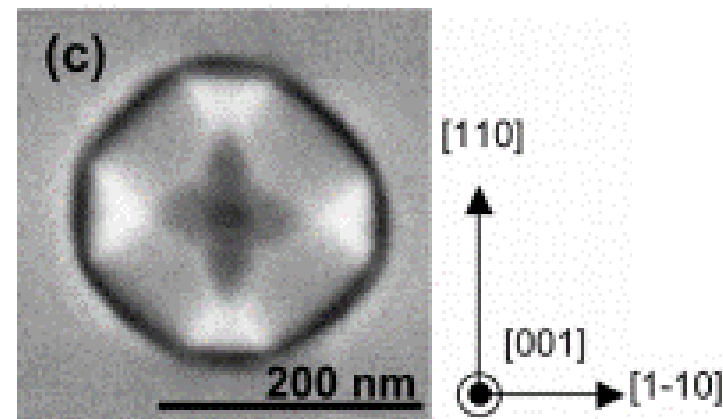
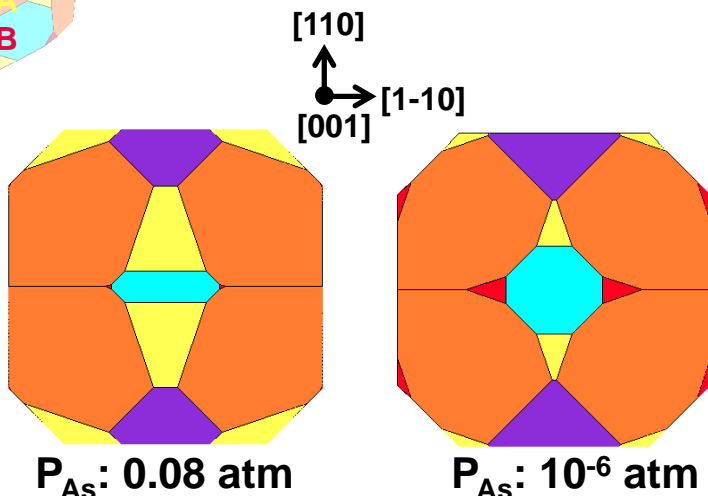
Wulff shape vs. Growth shape



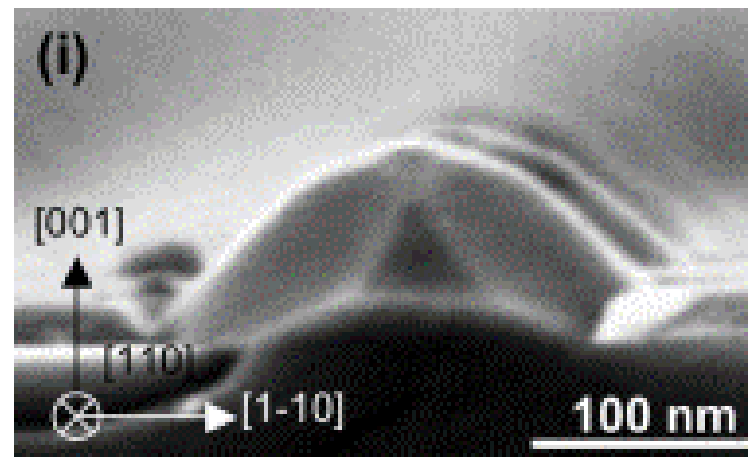
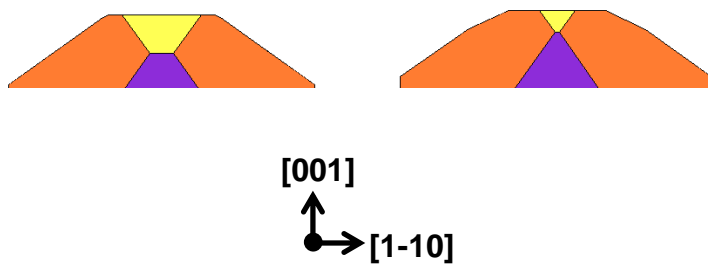
Simulation

Experiments

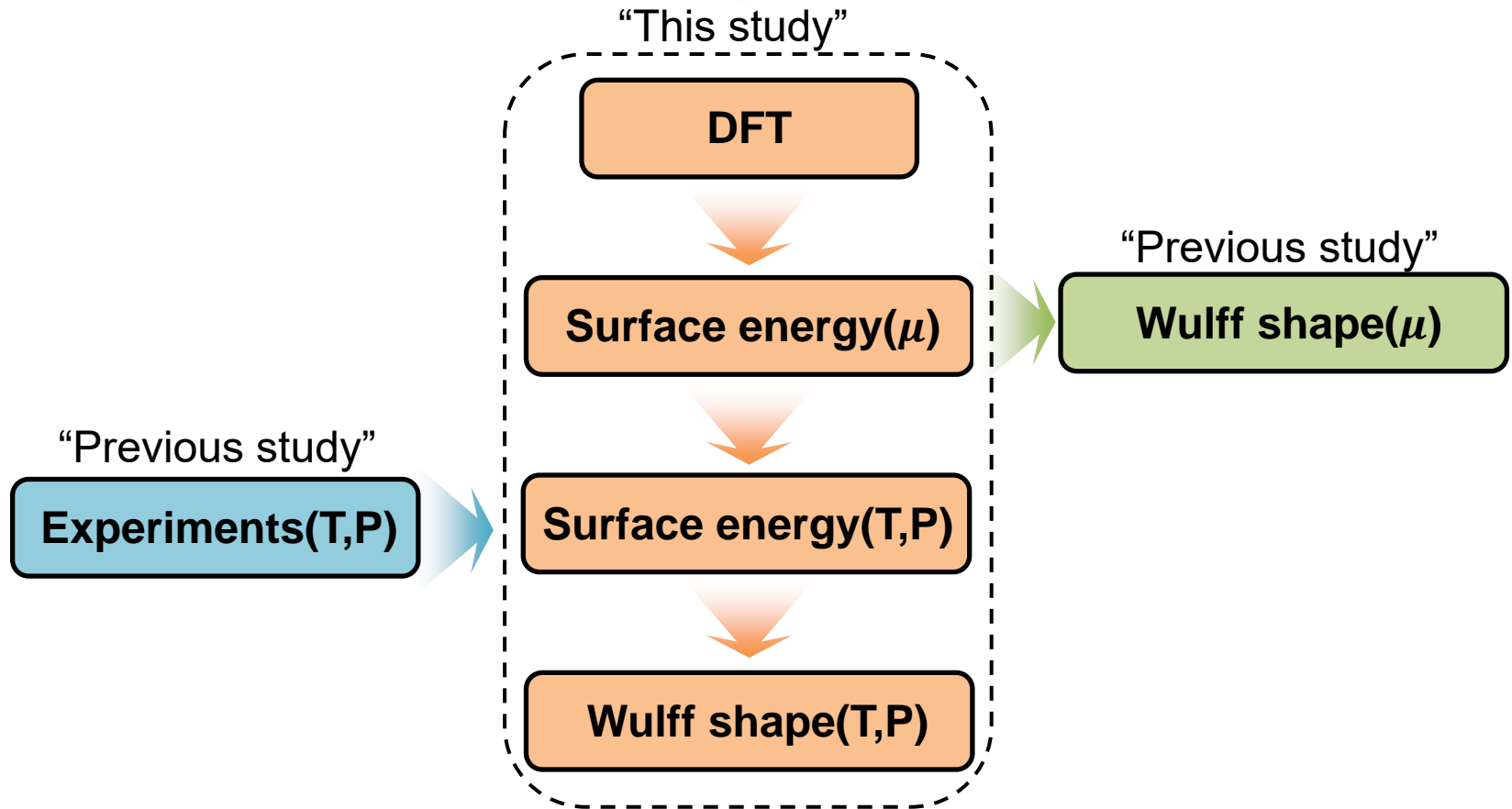
Top View



Side View



Summary



1. Comparable ECS of GaAs is determined by (T,P)
2. This method can be applied to other III-V